



TLV3491 TLV3492 TLV3494

SBOS262D - DECEMBER 2002 - REVISED APRIL 2005

1.8V, Nanopower, PUSH-PULL OUTPUT COMPARATOR

FEATURES

- VERY LOW SUPPLY CURRENT: 0.8µA (typ)
- INPUT COMMON-MODE RANGE 200mV BEYOND SUPPLY RAILS
- SUPPLY VOLTAGE: +1.8V to +5.5V
- HIGH SPEED: 6us
- PUSH-PULL CMOS OUTPUT STAGE
- SMALL PACKAGES: SOT23-5 (Single) SOT23-8 (Dual)

APPLICATIONS

- PORTABLE MEDICAL EQUIPMENT
- WIRELESS SECURITY SYSTEMS
- REMOTE CONTROL SYSTEMS
- HANDHELD INSTRUMENTS
- ULTRA-LOW POWER SYSTEMS

DESCRIPTION

The TLV349x family of push-pull output comparators features a fast $6\mu s$ response time and $< 1.2\mu A$ (max) nanopower capability, allowing operation from 1.8V - 5.5V. Input common-mode range beyond supply rails make the TLV349x an ideal choice for low-voltage applications.

Micro-sized packages provide options for portable and space-restricted applications. The single (TLV3491) is available in SOT23-5 and SO-8. The dual (TLV3492) comes in SOT23-8 and SO-8. The quad (TLV3494) is available in TSSOP-14 and SO-14.

The TLV349x is excellent for power-sensitive, low-voltage (2-cell) applications.

TLV349x RELATED PRODUCTS

PRODUCT	FEATURES
TLV370x	560nA, 2.5V to 16V, Push-Pull CMOS Output Stage Comparator
TLV340x	550nA, 2.5V to 16V, Open Drain Output Stage Comparator



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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ABSOLUTE MAXIMUM RATINGS(1)

Supply Voltage	+5.5V
Signal Input Terminals, Voltage ⁽²⁾	
Current ⁽²⁾	±10mA
Output Short-Circuit ⁽³⁾	Continuous
Operating Temperature	40°C to +125°C
Storage Temperature	65°C to +150°C
Junction Temperature	+150°C
Lead Temperature (soldering, 10s)	+300°C
ESD Rating (Human Body Model)	3000V

NOTE: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied. (2) Input terminals are diode-clamped to the power-supply rails. Input signals that can swing more than 0.5V beyond the supply rails should be current limited to 10mA or less. (3) Short-circuit to ground, one amplifier per package.

ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

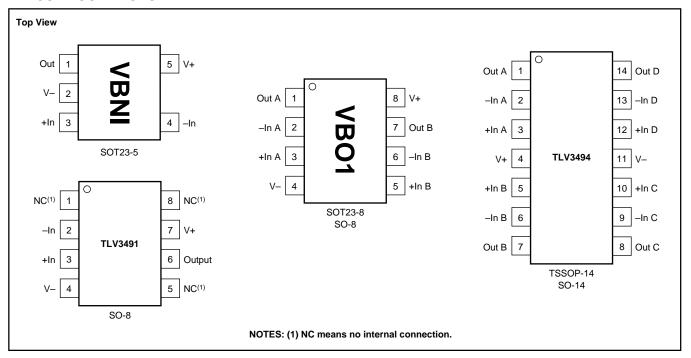
ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

PACKAGE/ORDERING INFORMATION(1)

PRODUCT	PACKAGE-LEAD	PACKAGE DESIGNATOR	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING	ORDERING NUMBER	TRANSPORT MEDIA, QUANTITY
TLV3491	SOT23-5	DBV "	-40°C to +125°C	VBNI "	TLV3491AIDBVT TLV3491AIDBVR	Tube, 250 Tape and Reel, 3000
TLV3491	SO-8	D "	-40°C to +125°C	TLV3491 "	TLV3491AID TLV3491AIDR	Tube, 100 Tube, 2500
TLV3492	SOT23-8	DCN "	-40°C to +125°C	VBO1	TLV3492AIDCNT TLV3492AIDCNR	Tube, 250 Tape and Reel, 3000
TLV3492	SO-8	D "	-40°C to +125°C	TLV3492 "	TLV3492AID TLV3492AIDR	Tube, 100 Tape and Reel, 2500
TLV3494	TSSOP-14	PW "	-40°C to +125°C	TLV3494 "	TLV3494AIPWT TLV3494AIPWR	Tape and Reel, 94 Tape and Reel, 2500
TLV3494 "	SO-14	D "	-40°C to +125°C	TLV3494 "	TLV3494AID TLV3494AIDR	Tape and Reel, 58 Tape and Reel, 2500

NOTE: (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

PIN CONFIGURATIONS



ELECTRICAL CHARACTERISTICS: $V_S = +1.8V$ to +5.5V

Boldface limits apply over the specified temperature range, $T_A = -40^{\circ}C$ to $+125^{\circ}C$.

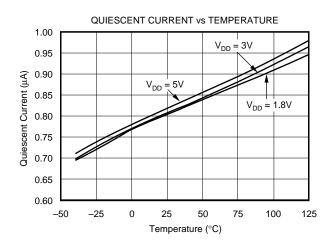
At T_A = +25°C, and V_S = +1.8V to +5.5V, unless otherwise noted.

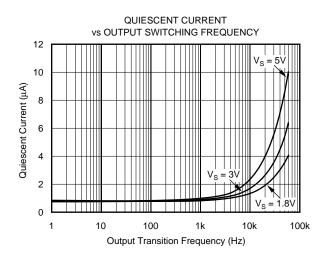
			TLV3	491, TLV3492, TL\	/3494	
PARAMETER		CONDITION	MIN	TYP	MAX	UNITS
OFFSET VOLTAGE Input Offset Voltage vs Temperature vs Power Supply	V _{OS} dV _{OS} /dT PSRR	$V_{CM} = 0V, I_{O} = 0V$ $T_{A} = -40^{\circ}C \text{ to } +125^{\circ}C$ $V_{S} = 1.8V \text{ to } 5.5V$		±3 ± 12 350	±15	mV μ V/°C μV/V
INPUT BIAS CURRENT Input Bias Current Input Offset Current	I _B I _{OS}	$V_{CM} = V_{CC}/2$ $V_{CM} = V_{CC}/2$		±1 ±1	±10 ±10	pA pA
INPUT VOLTAGE RANGE Common-Mode Voltage Range Common-Mode Rejection Ratio	V _{CM} CMRR	$V_{CM} = -0.2V \text{ to } (V+) - 1.5V$ $V_{CM} = -0.2V \text{ to } (V+) + 0.2V$	(V-) - 0.2V 60 54	74 62	(V+) + 0.2V	V dB dB
INPUT CAPACITANCE Common-Mode Differential				2 4		pF pF
SWITCHING CHARACTERISTICS Propagation Delay Time, Low-to-High Propagation Delay Time, High-to-Low Rise Time	t _(PHL)	$f = 10 kHz, V_{STEP} = 1V$ Input Overdrive = 10mV Input Overdrive = 100mV Input Overdrive = 10mV Input Overdrive = 100mV $C_L = 10pF$		12 6 13.5 6.5 100		μs μs μs μs ns
Fall Time OUTPUT Voltage Output High from Rail Voltage Output Low from Rail Short-Circuit Current	V _{OH} V _{OL} I _{SC}	$C_L = 10pF$ $V_S = 5V$ $I_{OUT} = 5mA$ $I_{OUT} = 5mA$	See	90 160 Typical Characteris	200 200 stics	mV mV
POWER SUPPLY Specified Voltage Operating Voltage Range Quiescent Current(1)	V _S	V _O = 5V, V _O = High	1.8 1.8	0.85	5.5 5.5 1.2	V V μΑ
TEMPERATURE RANGE Specified Range Operating Range Storage Range Thermal Resistance, $\theta_{\rm JA}$ SOT23-5, SOT23-8 SO-8 SO-14, TSSOP-14			-40 -40 -65	200 150 100	+125 +125 +150	°C °C °C/W °C/W °C/W

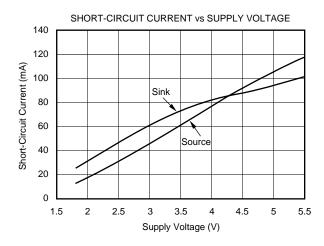
NOTE: (1) I_Q per channel.

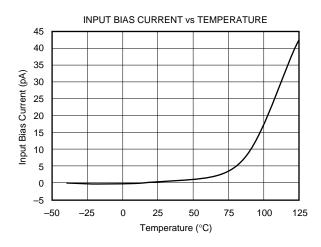
TYPICAL CHARACTERISTICS

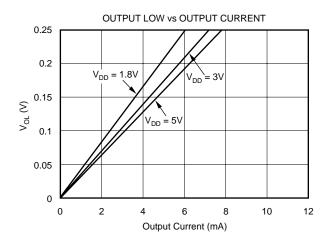
At $T_A = +25$ °C, $V_S = +1.8$ V to +5.5V, and Input Overdrive = 100mV, unless otherwise noted.

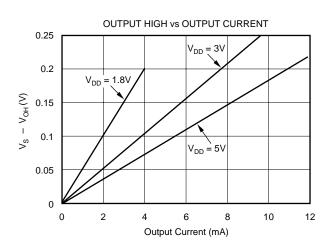






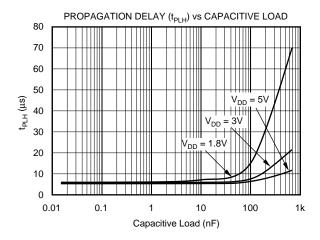


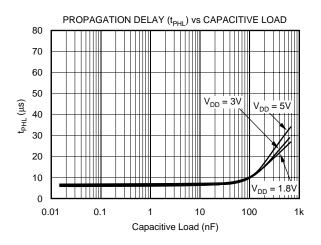


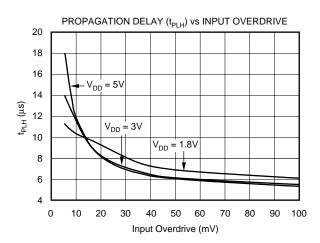


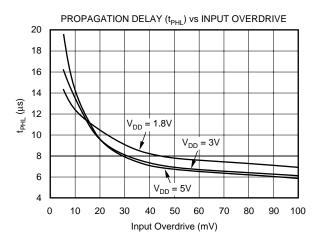
TYPICAL CHARACTERISTICS (Cont.)

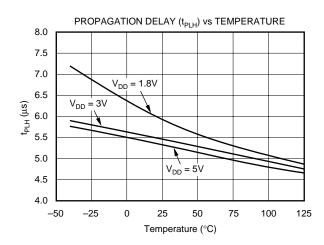
At $T_A = +25$ °C, $V_S = +1.8$ V to +5.5V, and Input Overdrive = 100mV, unless otherwise noted.

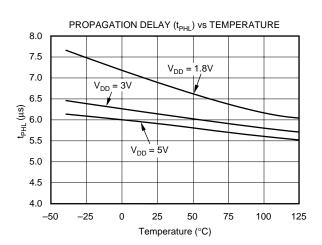






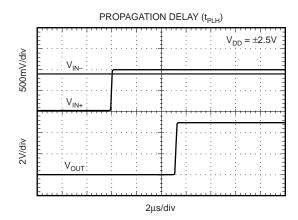


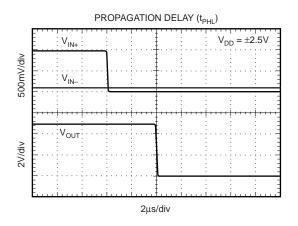


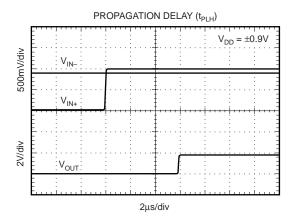


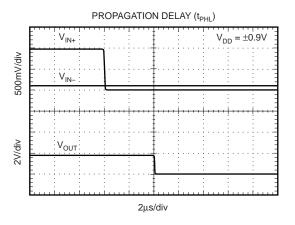
TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25$ °C, $V_S = +1.8$ V to +5.5V, and Input Overdrive = 100mV, unless otherwise noted.









APPLICATIONS INFORMATION

The TLV349x family of comparators features rail-to-rail input and output on supply voltages as low as 1.8V. The push-pull output stage is optimal for reduced power budget applications and features no shoot-through current. Low supply voltages, common-mode input range beyond supply rails, and a typical supply current of 0.8µA make the TLV349x family an excellent candidate for battery-powered applications with single-cell operation.

BOARD LAYOUT

Figure 1 shows the typical connections for the TLV349x. To minimize supply noise, power supplies should be capacitively decoupled by a $0.01\mu F$ ceramic capacitor in parallel with a $10\mu F$ electrolytic capacitor. Comparators are very sensitive to input noise. Proper grounding (use of ground plane) will help maintain specified performance of the TLV349x family.

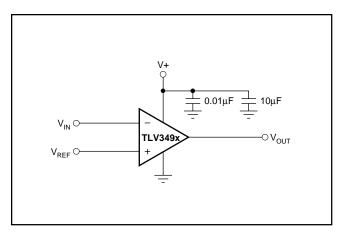


FIGURE 1. Basic Connections of the TLV349x.

SETTING REFERENCE VOLTAGE

It is important to use a stable reference when setting the transition point for the TLV349x. The REF1004 provides a 1.25V reference voltage with low drift and only $8\mu A$ of quiescent current.

EXTERNAL HYSTERESIS

Comparator inputs have no noise immunity within the range of specified offset voltage ($\pm 15 \text{mV}$). For noisy input signals, the comparator output may display multiple switching as input signals move through the switching threshold. The typical comparator threshold of the TLV349x is $\pm 15 \text{mV}$. To prevent multiple switching within the comparator threshold of the TLV349x, external hysteresis may be added by connecting a small amount of feedback to the positive input. Figure 2 shows a typical topology used to introduce hysteresis, described by the equation:

$$V_{HYST} = \frac{V^+ \times R_1}{R_1 + R_2}$$

 V_{HYST} will set the value of the transition voltage required to switch the comparator output by increasing the threshold region, thereby reducing sensitivity to noise.

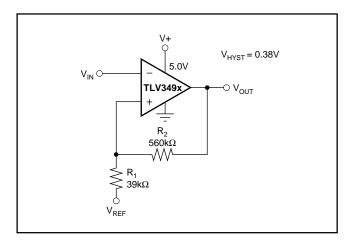


FIGURE 2. Adding Hysteresis to the TLV349x.

APPLICATIONS

RELAXATION OSCILLATOR

The TLV349x can be configured as a relaxation oscillator to provide a simple and inexpensive clock output (see Figure 3.) The capacitor is charged at a rate of 0.69RC. It also discharges at a rate of 0.69RC. Therefore, the period is 1.38RC. R_1 may be a different value than R_2 .

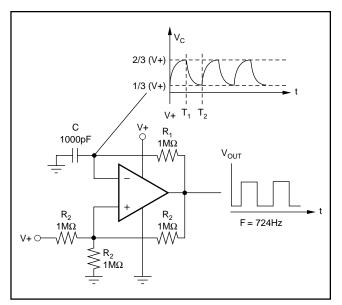


FIGURE 3. TLV349x Configured as a Relaxation Oscillator.

POWER-ON RESET

The reset circuit shown in Figure 4 provides a time delayed release of reset to the MSP430 microcontroller. Operation of the circuit is based on a stabilization time constant of the supply voltage, rather than on a predetermined voltage value. The negative input is a reference voltage created by

a simple resistor divider. These resistor values should be relatively high to reduce the current consumption of the circuit. The positive input is an RC circuit that provides a power-up delay. When power is applied, the output of the comparator is low, holding the processor in the reset condition. Only after allowing time for the supply voltage to stabilize does the positive input of the comparator become higher than the negative input, resulting in a high output state and releasing the processor for operation. The stabilization time required for the supply voltage is adjustable by the selection of the RC component values. Use of a lower-valued resistor in this portion of the circuit will not increase current consumption because no current flows through the RC circuit after the supply has stabilized. The reset delay time needed depends on the power-up characteristics of the system power supply. R₁ and C₁ are selected to allow enough time for the power supply to stabilize. D1 provides rapid reset if power is lost. In this example, the R₁ • C₁ time constant is

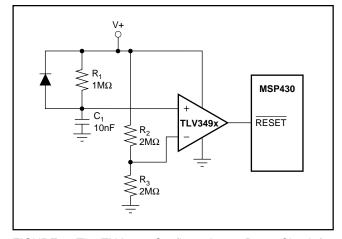


FIGURE 4. The TLV349x Configured as a Reset Circuit for the MSP430.





27-Aug-2009 www.ti.com

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
TLV3491AID	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDBVR	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDBVRG4	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDBVT	ACTIVE	SOT-23	DBV	5	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDBVTG4	ACTIVE	SOT-23	DBV	5	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3491AIDRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3492AID	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3492AIDCNR	ACTIVE	SOT-23	DCN	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLV3492AIDCNRG4	ACTIVE	SOT-23	DCN	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLV3492AIDCNT	ACTIVE	SOT-23	DCN	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLV3492AIDCNTG4	ACTIVE	SOT-23	DCN	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLV3492AIDG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3492AIDR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3492AIDRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AID	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AIDG4	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AIPWR	ACTIVE	TSSOP	PW	14	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AIPWRG4	ACTIVE	TSSOP	PW	14	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AIPWT	ACTIVE	TSSOP	PW	14	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TLV3494AIPWTG4	ACTIVE	TSSOP	PW	14	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR

(1) The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.



PACKAGE OPTION ADDENDUM

www.ti.com 27-Aug-2009

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

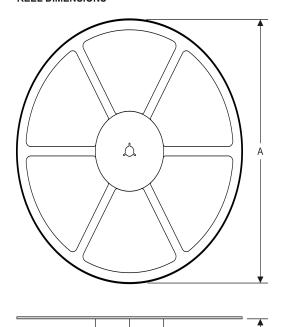
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION

REEL DIMENSIONS



TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

TAPE AND REEL INFORMATION

*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLV3491AIDBVR	SOT-23	DBV	5	3000	178.0	9.0	3.23	3.17	1.37	4.0	8.0	Q3
TLV3491AIDBVT	SOT-23	DBV	5	250	178.0	9.0	3.23	3.17	1.37	4.0	8.0	Q3
TLV3491AIDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLV3492AIDCNR	SOT-23	DCN	8	3000	180.0	8.4	3.2	3.1	1.39	4.0	8.0	Q3
TLV3492AIDCNT	SOT-23	DCN	8	250	180.0	8.4	3.2	3.1	1.39	4.0	8.0	Q3
TLV3492AIDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TLV3494AIPWR	TSSOP	PW	14	2500	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TLV3494AIPWT	TSSOP	PW	14	250	180.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLV3491AIDBVR	SOT-23	DBV	5	3000	180.0	180.0	18.0
TLV3491AIDBVT	SOT-23	DBV	5	250	180.0	180.0	18.0
TLV3491AIDR	SOIC	D	8	2500	367.0	367.0	35.0
TLV3492AIDCNR	SOT-23	DCN	8	3000	210.0	185.0	35.0
TLV3492AIDCNT	SOT-23	DCN	8	250	210.0	185.0	35.0
TLV3492AIDR	SOIC	D	8	2500	367.0	367.0	35.0
TLV3494AIPWR	TSSOP	PW	14	2500	367.0	367.0	35.0
TLV3494AIPWT	TSSOP	PW	14	250	210.0	185.0	35.0

DBV (R-PDSO-G5)

PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
 - D. Falls within JEDEC MO-178 Variation AA.



DBV (R-PDSO-G5)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



DCN (R-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE (DIE DOWN)

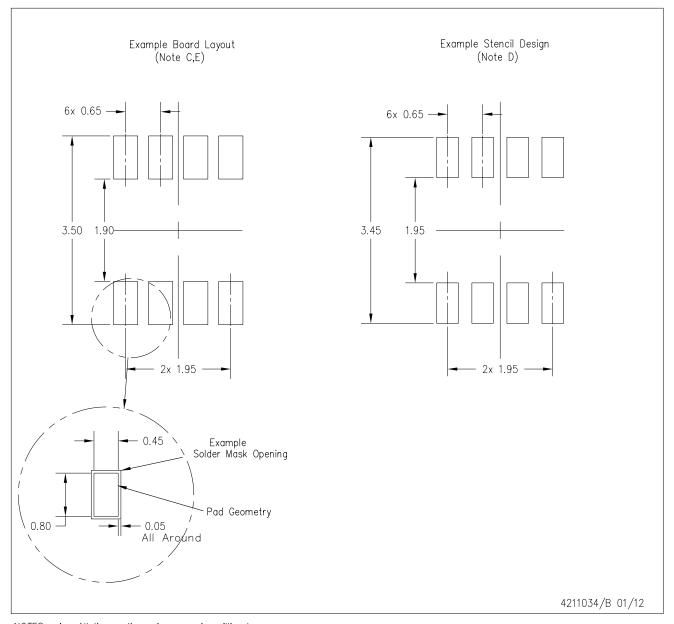


- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Package outline exclusive of metal burr & dambar protrusion/intrusion.
- D. Package outline inclusive of solder plating.
- E. A visual index feature must be located within the Pin 1 index area.
- F. Falls within JEDEC MO-178 Variation BA.
- G. Body dimensions do not include flash or protrusion. Mold flash and protrusion shall not exceed 0.25 per side.



DCN (R-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE (DIE DOWN)



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



D (R-PDSO-G14)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AB.



D (R-PDSO-G14)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



PW (R-PDSO-G14)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
- B. This drawing is subject to change without notice.
 - Sody length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.
- E. Falls within JEDEC MO-153



PW (R-PDSO-G14)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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