SLVSA03C -JUNE 2010-REVISED FEBRUARY 2012

# 3-Pin Supply Voltage Supervisors

Check for Samples: TLV809J25, TLV809L30, TLV809K33, TLV809I50

#### **FEATURES**

- 3-Pin SOT23 Package
- Supply Current: 9 µA (Typical)
- **Precision Supply Voltage Monitor:** 2.5 V, 3 V, 3.3 V, 5 V
- **Power-On Reset Generator with** Fixed Delay Time of 200 ms
- Pin-for-Pin Compatible with MAX809
- Temperature Range: -40°C to +85°C

#### APPLICATIONS

- DSPs, Microcontrollers, and Microprocessors
- **Wireless Communication Systems**
- Portable/Battery-Powered Equipment
- **Programmable Controls**
- Intelligent Instruments
- **Industrial Equipment**
- **Notebook and Desktop Computers**
- **Automotive Systems**

#### DESCRIPTION

The TLV809 family of supervisory circuits provides circuit initialization and timing supervision, primarily for DSPs and processor-based systems.

During power-on,  $\overline{RESET}$  is asserted when the supply voltage ( $V_{DD}$ ) becomes higher than 1.1 V. Thereafter, the supervisory circuit monitors  $V_{DD}$  and keeps  $\overline{RESET}$  active as long as  $V_{DD}$  remains below the threshold voltage V<sub>IT</sub>. An internal timer delays the return of the output to the inactive state (high) to ensure proper system reset. The delay time ( $t_{d(typ)} = 200$  ms) starts after  $V_{DD}$  has risen above the threshold voltage,  $V_{IT}$ . When the supply voltage drops below the V<sub>IT</sub> threshold voltage, the output becomes active (low) again. No external components are required. All the devices in this family have a fixed sense-threshold voltage  $(V_{IT})$  set by an internal voltage divider.

The product spectrum is designed for supply voltages of 2.5 V, 3 V, 3.3 V, and 5 V. The circuits are available in a 3-pin SOT-23 package. The TLV809 devices are characterized for operation over a temperature range of -40°C to +85°C.

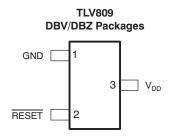
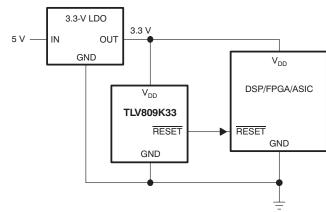


Figure 1. TYPICAL APPLICATION



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### PACKAGE/ORDERING INFORMATION(1)

PRODUCT	THRESHOLD VOLTAGE	PACKAGE- LEAD	PACKAGE DESIGNATOR	SPECIFIED OPERATING TEMPERATURE	PACKAGE MARKING	ORDERING INFORMATION	TRANSPORT MEDIA, QUANTITY		
			DBV	-40°C to +85°C	VTCI	TLV809J25DBVR	Tape and Reel, 3000		
TLV809J25	2.25 V	SOT23-3	DBV	-40 C to +00 C	VICI	TLV809J25DBVT	Tape and Reel, 250		
11.0009325	2.25 V	50123-3	DBZ	40°C to +95°C	BCMT	TLV809J25DBZR	Tape and Reel, 3000		
			DBZ	–40°C to +85°C	BCIVIT	TLV809J25DBZT	Tape and Reel, 250		
			DBV	-40°C to +85°C	VTVI	TLV809L30DBVR	Tape and Reel, 3000		
TLV809L30	2.64 V	SOT23-3	DBA	-40°C 10 +65°C	VTXI	TLV809L30DBVT	Tape and Reel, 250		
1 L V 8 U 9 L 3 U	2.04 V	30123-3	30123-3	30123-3	DBZ	-40°C to +85°C	BCMZ	TLV809L30DBZR	Tape and Reel, 3000
			DBZ	-40°C 10 +65°C	BCIVIZ	TLV809L30DBZT	Tape and Reel, 250		
			DBV	-40°C to +85°C	VTRI	TLV809K33DBVR	Tape and Reel, 3000		
TLV809K33	2.93 V	SOT23-3	DBA	-40°C 10 +65°C	VIRI	TLV809K33DBVT	Tape and Reel, 250		
12009833	2.93 V	50123-3	DBZ	-40°C to +85°C	ВСМХ	TLV809K33DBZR	Tape and Reel, 3000		
			DBZ	-40°C 10 +65°C	BCIVIX	TLV809K33DBZT	Tape and Reel, 250		
			DBV	-40°C to +85°C	VTBI	TLV809I50DBVR	Tape and Reel, 3000		
TLV809I50	4.55.\/	SOT23-3	DBV	-40°C 10 +65°C	VIDI	TLV809I50DBVT	Tape and Reel, 250		
1 L v 609150	4.55 V	50123-3	DBZ	-40°C to +85°C	BCMV	TLV809I50DBZR	Tape and Reel, 3000		
			DBZ	-40 C 10 +65°C	DCIVIV	TLV809I50DBZT	Tape and Reel, 250		

<sup>(1)</sup> For the most current package and ordering information, see the Package Option Addendum at the end of this data sheet, or visit the device product folder at <a href="https://www.ti.com">www.ti.com</a>.

#### ABSOLUTE MAXIMUM RATINGS(1)

Over operating free-air temperature range (unless otherwise noted)

		VALUE	UNIT
$V_{DD}$	Supply voltage <sup>(2)</sup>	7	V
	All other pins <sup>(2)</sup>	-0.3 to 7	V
I <sub>OL</sub>	Maximum low output current	5	mA
$I_{OH}$	Maximum high output current	<b>-</b> 5	mA
$I_{IK}$	Input clamp current ( $V_I < 0$ or $V_I > V_{DD}$ )	±20	mA
I <sub>OK</sub>	Output clamp current ( $V_O < 0$ or $V_O > V_{DD}$ )	±20	mA
$T_A$	Operating free-air temperature range	-40 to +85	°C
T <sub>stg</sub>	Storage temperature range	-65 to +150	°C
	Soldering temperature	+260	°C

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

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<sup>(2)</sup> All voltage values are with respect to GND. For reliable operation the device should not be operated at 7 V for more than t = 1000h continuously



#### THERMAL INFORMATION

		TLV809	TLV809	
	THERMAL METRIC <sup>(1)</sup>	DBV	DBZ	UNITS
		3 PINS	3 PINS	
$\theta_{JA}$	Junction-to-ambient thermal resistance	242.1	286.9	
$\theta_{JCtop}$	Junction-to-case (top) thermal resistance	213.0	105.6	
$\theta_{JB}$	Junction-to-board thermal resistance	123.4	124.4	°C/W
ΨЈТ	Junction-to-top characterization parameter	45.7	25.8	C/VV
$\psi_{JB}$	Junction-to-board characterization parameter	130.9	107.9	
$\theta_{JCbot}$	Junction-to-case (bottom) thermal resistance	_	_	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

#### **RECOMMENDED OPERATING CONDITIONS**

At specified temperature range (unless otherwise noted).

		MIN	MAX	UNIT
$V_{DD}$	Supply voltage	2	6	V
T <sub>A</sub>	Operating free-air temperature range	-40	+85	°C

#### **ELECTRICAL CHARACTERISTICS**

Over recommended operating free-air temperature range (unless otherwise noted).

	PARAMETER		TEST CO	ONDITIONS	MIN	TYP	MAX	UNIT
			$V_{DD} = 2.5 \text{ V to 6 V},$	I <sub>OH</sub> = -500 μA	V <sub>DD</sub> - 0.2			
$V_{OH}$	High-level output voltage		$V_{DD} = 3.3 \text{ V},$	$I_{OH} = -2 \text{ mA}$	$V_{DD} - 0.4$			V
			$V_{DD} = 6 V$ ,	$I_{OH} = -4 \text{ mA}$	$V_{DD} - 0.4$			
			$V_{DD} = 2 V \text{ to } 6 V,$	I <sub>OH</sub> = 500 μA			0.2	
$V_{OL}$	Low-level output voltage		$V_{DD} = 3.3 \text{ V},$	$I_{OH} = 2 \text{ mA}$			0.4	V
			$V_{DD} = 6 V$ ,	$I_{OH} = 4 \text{ mA}$			0.4	
	Power-up reset voltage <sup>(1)</sup>		V <sub>DD</sub> ≥ 1.1 V,	$I_{OL} = 50 \mu A$			0.2	V
		TLV809J25			2.20	2.25	2.30	
.,	Negative-going input	TLV809L30	T 40°C to 05°C		2.58	2.64	2.70	.,
$V_{IT-}$	Negative-going input threshold voltage (2)	TLV809K33	$T_A = -40^{\circ}\text{C to } 85^{\circ}\text{C}$		2.87	2.93	2.99	V
		TLV809I50			4.45	4.55	4.65	
		TLV809J25				30		
\ /	I hadamasia	TLV809L30				35		\/
$V_{hys}$	Hysteresis	TLV809K33				40		mV
		TLV809I50				60		
	Cumply aurent		$V_{DD} = 2 V$ ,	Output unconnected		9	12	
I <sub>DD</sub>	Supply current		$V_{DD} = 6 V$ ,	Output unconnected		20	25	μA
Ci	Input capacitance		$V_I = 0 V \text{ to } V_{DD}$		·	5		pF

The lowest supply voltage at which  $\overline{\text{RESET}}$  becomes active.  $t_{r, \ VDD} \ge 15 \ \text{ms/V}$ . To ensure best stability of the threshold voltage, a bypass capacitor (  $0.1\text{-}\mu\text{F}$  ceramic) should be placed near the supply terminals.



#### **TIMING REQUIREMENTS**

At  $R_L = 1 \text{ M}\Omega$ ,  $C_L = 50 \text{ pF}$ ,  $T_A = +25^{\circ}\text{C}$ .

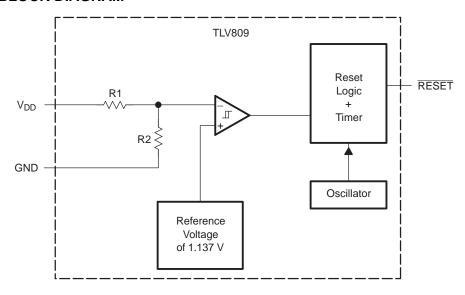
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>w</sub>	Pulse width at V <sub>DD</sub>	$V_{DD} = V_{IT-} + 0.2 \text{ V}, V_{DD} = V_{IT-} - 0.2 \text{ V}$	3			μs

#### **SWITCHING CHARACTERISTICS**

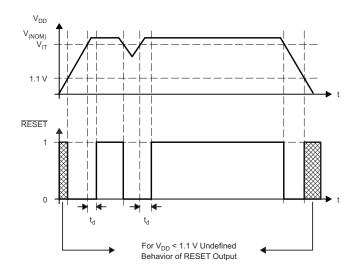
At  $R_L = 1$  M $\Omega$ ,  $C_L = 50$  pF,  $T_A = +25$ °C.

	PARAMETE	:R	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>d</sub>	Delay time		V <sub>DD</sub> ≥ V <sub>IT</sub> + 0.2 V; see timing diagram	120	200	280	ms
t <sub>PHL</sub>	Propagation (delay) time, high-to-low-level output	V <sub>DD</sub> to RESET delay	$V_{IL} = V_{IT-} - 0.2 \text{ V}, V_{IH} = V_{IT-} + 0.2 \text{ V}$		1		μs

#### **FUNCTIONAL BLOCK DIAGRAM**

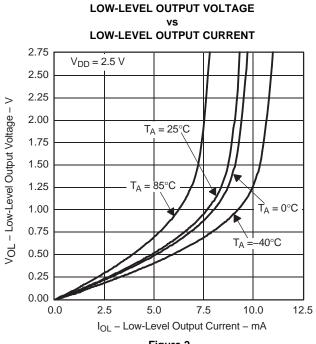


#### **TIMING DIAGRAM**





#### TYPICAL CHARACTERISTICS





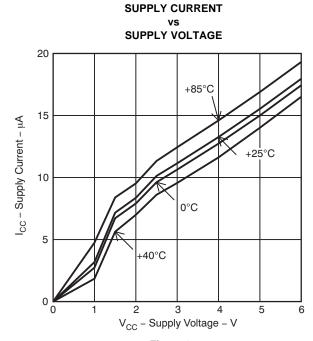
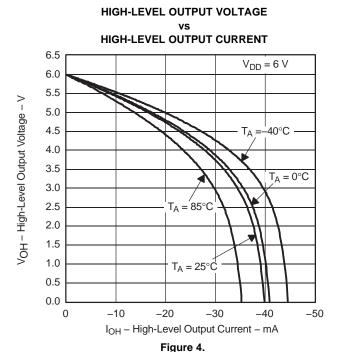


Figure 3.



**HIGH-LEVEL OUTPUT VOLTAGE HIGH-LEVEL OUTPUT CURRENT** 3.00 2.75 2.50

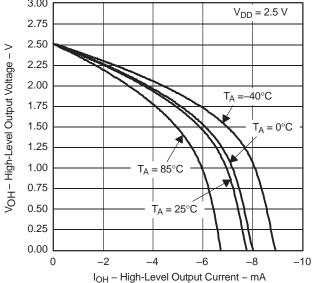


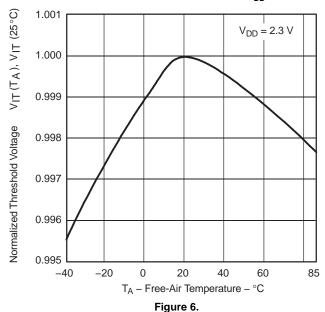
Figure 5.



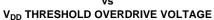
### **TYPICAL CHARACTERISTICS (continued)**

#### NORMALIZED INPUT THRESHOLD VOLTAGE

## FREE-AIR TEMPERATURE AT V<sub>DD</sub>



### MINIMUM PULSE DURATION AT V<sub>DD</sub>



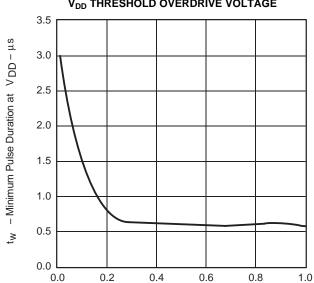


Figure 7.

 $V_{DD}$  – Threshold Overdrive Voltage – V

0.4





### **REVISION HISTORY**

NOTE: Page numbers from previous revisions may differ from page numbers in the current version.

Changes from Revision B (September 2010) to Revision C	Page
Changed TLV809L30 DBZ ordering information column in Package/Ordering Information table	2
<ul> <li>Changed TLV809K33 DBZ ordering information column in Package/Ordering Information table</li> </ul>	2
Changed first TLV809I50 DBZ ordering information entry in Package/Ordering Information table	2
Changes from Revision A (July 2010) to Revision B	Page
Updated document format to current standards	1
Added DBZ package to pinout figure	1
Added DBZ package to Package/Ordering Information table	2
Added Thermal Information table	
Changed Figure 3	5

22-Feb-2012

#### **PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Peak Temp <sup>(3)</sup>	Samples (Requires Login)
TLV809I50DBVR	ACTIVE	SOT-23	DBV	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809I50DBVT	ACTIVE	SOT-23	DBV	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809I50DBZR	ACTIVE	SOT-23	DBZ	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809I50DBZT	ACTIVE	SOT-23	DBZ	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809J25DBVR	ACTIVE	SOT-23	DBV	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809J25DBVT	ACTIVE	SOT-23	DBV	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809J25DBZR	ACTIVE	SOT-23	DBZ	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809J25DBZT	ACTIVE	SOT-23	DBZ	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809K33DBVR	ACTIVE	SOT-23	DBV	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809K33DBVT	ACTIVE	SOT-23	DBV	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809K33DBZR	ACTIVE	SOT-23	DBZ	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809K33DBZT	ACTIVE	SOT-23	DBZ	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809L30DBVR	ACTIVE	SOT-23	DBV	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809L30DBVT	ACTIVE	SOT-23	DBV	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809L30DBZR	ACTIVE	SOT-23	DBZ	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TLV809L30DBZT	ACTIVE	SOT-23	DBZ	3	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	

<sup>&</sup>lt;sup>(1)</sup> The marketing status values are defined as follows:



## PACKAGE OPTION ADDENDUM

22-Feb-2012

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

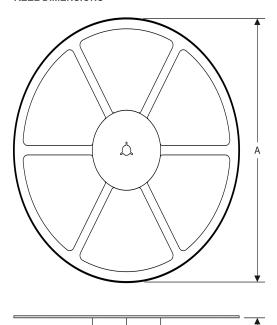
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## PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION

#### **REEL DIMENSIONS**



#### **TAPE DIMENSIONS**



A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### TAPE AND REEL INFORMATION

\*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLV809I50DBVR	SOT-23	DBV	3	3000	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809I50DBVT	SOT-23	DBV	3	250	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809I50DBZR	SOT-23	DBZ	3	3000	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809I50DBZT	SOT-23	DBZ	3	250	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809J25DBVR	SOT-23	DBV	3	3000	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809J25DBVT	SOT-23	DBV	3	250	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809J25DBZR	SOT-23	DBZ	3	3000	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809J25DBZT	SOT-23	DBZ	3	250	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809K33DBVR	SOT-23	DBV	3	3000	178.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809K33DBVR	SOT-23	DBV	3	3000	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809K33DBZR	SOT-23	DBZ	3	3000	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809K33DBZT	SOT-23	DBZ	3	250	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809L30DBVR	SOT-23	DBV	3	3000	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809L30DBVT	SOT-23	DBV	3	250	180.0	9.0	3.3	3.2	1.47	4.0	8.0	Q3
TLV809L30DBZR	SOT-23	DBZ	3	3000	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3
TLV809L30DBZT	SOT-23	DBZ	3	250	179.0	8.4	3.15	2.95	1.22	4.0	8.0	Q3

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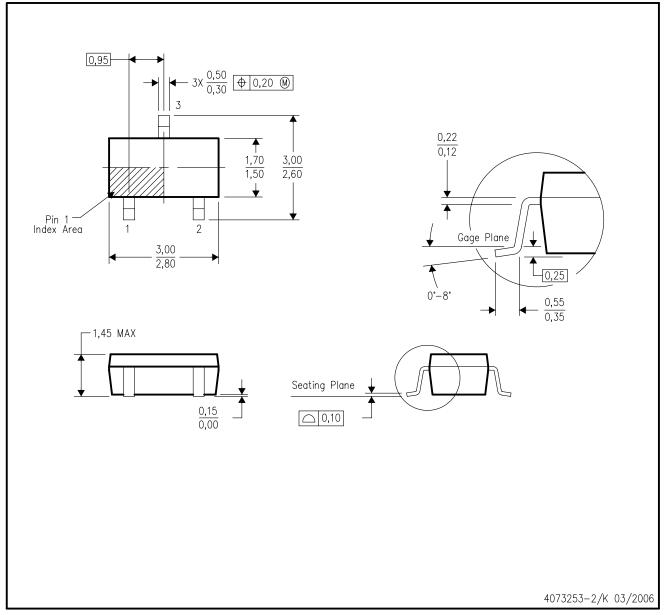


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLV809I50DBVR	SOT-23	DBV	3	3000	182.0	182.0	20.0
TLV809I50DBVT	SOT-23	DBV	3	250	182.0	182.0	20.0
TLV809I50DBZR	SOT-23	DBZ	3	3000	203.0	203.0	35.0
TLV809I50DBZT	SOT-23	DBZ	3	250	203.0	203.0	35.0
TLV809J25DBVR	SOT-23	DBV	3	3000	182.0	182.0	20.0
TLV809J25DBVT	SOT-23	DBV	3	250	182.0	182.0	20.0
TLV809J25DBZR	SOT-23	DBZ	3	3000	203.0	203.0	35.0
TLV809J25DBZT	SOT-23	DBZ	3	250	203.0	203.0	35.0
TLV809K33DBVR	SOT-23	DBV	3	3000	180.0	180.0	18.0
TLV809K33DBVR	SOT-23	DBV	3	3000	182.0	182.0	20.0
TLV809K33DBZR	SOT-23	DBZ	3	3000	203.0	203.0	35.0
TLV809K33DBZT	SOT-23	DBZ	3	250	203.0	203.0	35.0
TLV809L30DBVR	SOT-23	DBV	3	3000	182.0	182.0	20.0
TLV809L30DBVT	SOT-23	DBV	3	250	182.0	182.0	20.0
TLV809L30DBZR	SOT-23	DBZ	3	3000	203.0	203.0	35.0
TLV809L30DBZT	SOT-23	DBZ	3	250	203.0	203.0	35.0

# DBV (R-PDSO-G3)

## PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

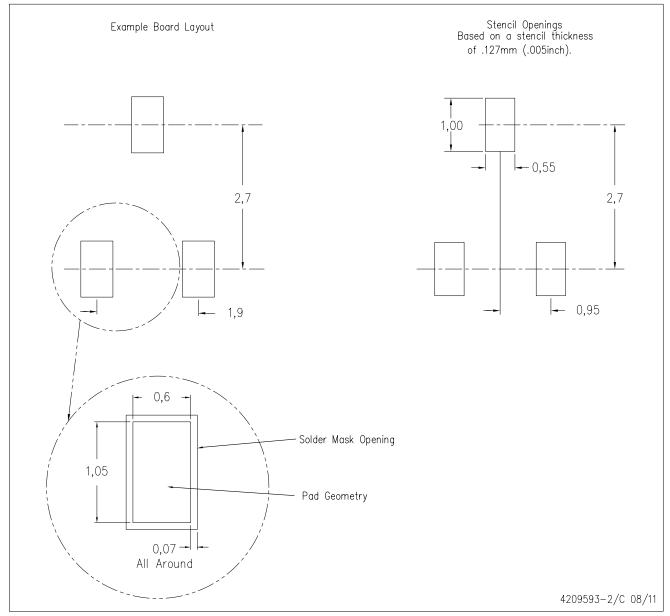
B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.



# DBV (R-PDSO-G3)

## PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



# DBZ (R-PDSO-G3)

# PLASTIC SMALL-OUTLINE



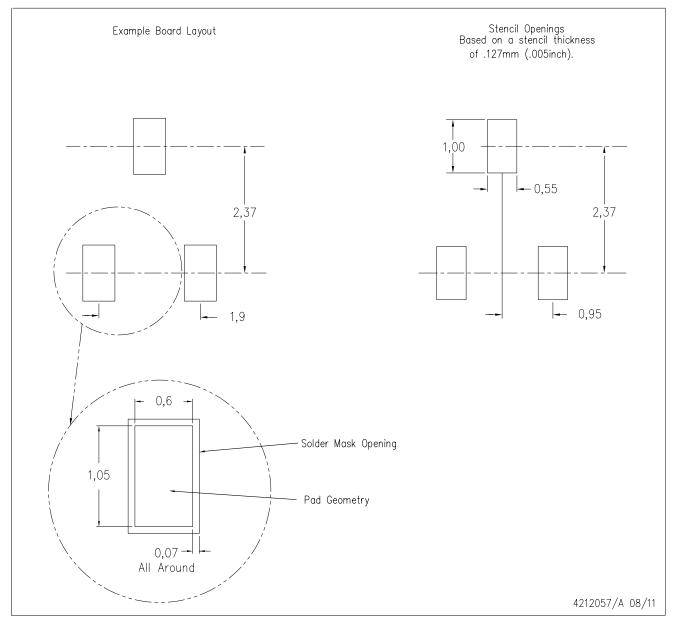
NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Lead dimensions are inclusive of plating.
- D. Body dimensions are exclusive of mold flash and protrusion. Mold flash and protrusion not to exceed 0.25 per side.
- Falls within JEDEC TO-236 variation AB, except minimum foot length.



# DBZ (R-PDSO-G3)

## PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



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