High-Efficiency 6-Channel WLED Driver Supporting Single-Cell Li-Ion Battery Input

Check for Samples: TPS61176

FEATURES

- **2.7V to 6.5V VIN Voltage Range**
- **2.7V to 24V Boost Input Voltage Range**
- **Integrated 2A/40V MOSFET**
- **1MHz Switching Frequency**
- **Adaptive Boost Output to WLED Voltages**
- **Six Current Sinks of 35mA Capability Each**
- **±2% (Max) Current Accuracy**
- **1.3% (Typ) Current Matching**
- **Wide PWM Dimming Frequency Range**
  - **from 100Hz to 22kHz**
- **Mixed Dimming Mode: Automatic Switch between Analog Dimming and PWM Dimming**
  - **Programmable Switch Point: 25% / 12.5%**
  - **Programmable PWM Dimming Mode: 22kHz PWM Dimming / Direct PWM Dimming**
- **Up to 14-bit Dimming Resolution**
- **Support down to 1% Dimming Duty Cycle**
- **Input PWM Glitch Filter**
- **Up to 90% Efficiency**
- **Driver for Input / Output Isolation PFET for True Shutdown**
- **Built-in Soft Start**
- **Built-in WLED Open / Short Protection**
- **Thermal Shutdown**
- **Support 4.7µH Inductor**
- **16L 3 mm x 3 mm QFN package**

APPLICATIONS

- **Tablet Backlight**
- **Notebook Backlight**
- **Backlight for Small and Media Form Factor LCD Display with Single-Cell or Multi-Cell Battery Input**

DESCRIPTION

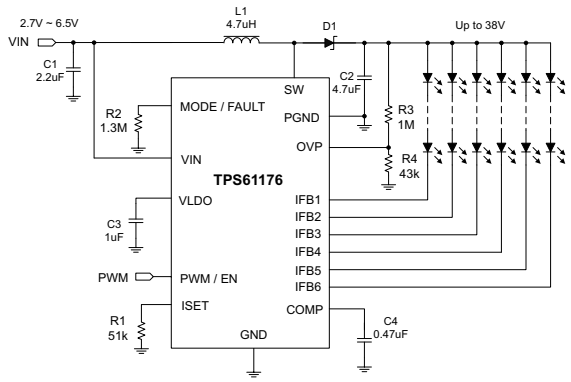
The TPS61176 is a highly integrated multi-channel WLED backlight driver for tablet or notebook PCs, which can support single-cell battery input directly. It comprises a high efficient boost converter with an integrated 2A/40V power MOSFET and six current sink regulators. In total, the device can drive up to 60 WLEDs with high current matching performance. In addition, the boost automatically adjusts its output voltage to the WLED forward voltage to improve efficiency.

TPS61176 adopts mixed dimming mode. The automatic switch between PWM dimming at low dimming duty cycle and analog dimming at high dimming duty cycle increases the overall electrical-to-optical efficiency, reducing the power budget for backlight remarkably. The switch point can be programmed to 12.5% or 25% and the PWM dimming mode can be programmed to fixed frequency dimming or direct PWM dimming. TPS61176 supports up to 14-bit dimming resolution, which avoids potential flickering perception during the low brightness dimming.

By providing a driver for an external isolation P-channel MOSFET, TPS61176 can support true shutdown. When the IC is disabled or the boost output is short to ground, the isolation PFET can be turned off to cut off the power path from battery to the WLEDs, preventing any leakage current from the battery. TPS61176 also integrates soft start, WLED open and short protection and thermal shut down.

TPS61176 is in a 16 pin 3mm x 3mm QFN package, providing a space-saving and high-performance WLED driver solution.

TYPICAL APPLICATION



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ORDERING INFORMATION(1)

ORDERING	PACKAGE	PACKAGE MARKING
TPS61176RTE	16-pin 3x3 QFN - RTE	PZJI

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted)(1)

		VALUE		UNIT
		MIN	MAX	
Voltage range(2)	VIN, PWM/EN, MODE/FAULT	–0.3	7	V
	SW	–0.3	40	V
	IFB1 to IFB6	–0.3	20	V
	All other pins	–0.3	3.6	V
ESD rating	HBM		4	kV
	MM		200	V
	CDM		2	kV
Continuous power dissipation		See Thermal Information Table		
Operating junction temperature range		–40	150	°C
Storage temperature range		–65	150	°C

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
(2) All voltage values are with respect to network ground terminal.

THERMAL INFORMATION

THERMAL METRIC(1)		TPS61176 RTE (16 PINS)	UNITS
θ_{JA}	Junction-to-ambient thermal resistance(2)	43	°C/W
θ_{JCtop}	Junction-to-case (top) thermal resistance(3)	44.4	
θ_{JB}	Junction-to-board thermal resistance(4)	14.4	
ψ_{JT}	Junction-to-top characterization parameter(5)	0.6	
ψ_{JB}	Junction-to-board characterization parameter(6)	14.3	
θ_{JCbot}	Junction-to-case (bottom) thermal resistance(7)	3.3	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, SPRA953.
(2) The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as specified in JESD51-7, in an environment described in JESD51-2a.
(3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDEC-standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.
(4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.
(5) The junction-to-top characterization parameter, ψ_{JT}, estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA}, using a procedure described in JESD51-2a (sections 6 and 7).
(6) The junction-to-board characterization parameter, ψ_{JB}, estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).
(7) The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

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RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

		MIN	TYP	MAX	UNIT
V_{IN}	Bias voltage to IC (Application as Figure 18)	2.7		6.5	V
	Input voltage to inductor (Application as Figure 18)	2.7		24	V
V_{OUT}	Output voltage range	Vin		38	V
L	Inductor	4.7	6.8	10	µH
C_I	Input capacitor	1.0	2.2		µF
C_O	Output capacitor	2.2	4.7	10	µF
C_{COMP}	COMP capacitor	0.47		1	µF
F_{PWM_I}	Input PWM signal frequency range	0.1		22	KHz
T_A	Operating ambient temperature	–40		85	°C
T_J	Operating junction temperature	–40		125	°C

ELECTRICAL CHARACTERISTICS

V_{IN} = 3.6V, PWM/EN=high, IFB current=20mA, IFB voltage=450mV, T_A = -40°C to +85°C, typical values are at T_A = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SUPPLY						
V_{IN}	Input voltage range		2.7		6.5	V
V_{IN_UVLO}	VIN under voltage lockout threshold	V_{IN} ramp down		2.4	2.5	V
		V_{IN} ramp up		2.65	2.7	
V_{IN_HYS}	VIN under voltage lockout hysteresis			250		mV
I_{q_VIN}	Operating quiescent current into VIN	Device enable, switching 1 MHz and no load			3	mA
I_{SD}	Shutdown current	PWM/EN = low		1	4	µA
		PWM/EN = low, T_A = 25°C		1	2	
V_{LDO}	VLDO pin output voltage	V_{IN} = 3.6 V	3	3.3	3.5	V
PWM/EN						
V_H	PWM/EN Logic high		1.2			V
V_L	PWM/EN Logic Low				0.4	V
R_{PD}	PWM/EN pin internal pull-down resistor		400	800	1600	kΩ
t_{SD}	PWM/EN logic low width to shutdown	PWM/EN from high to low	20			ms
CURRENT REGULATION						
V_{ISET}	ISET pin voltage	PWM/EN logic high	1.02	1.04	1.06	V
K_{ISET}	Current multiplier	I_{ISET} = 20 µA		1024		
I_{FBx}	Current accuracy	I_{ISET} = 20 µA, 0°C to 70°C	–2%		2%	
		I_{ISET} = 20 µA, –40°C to 85°C	–2.3%		2.3%	
K_m	$(I_{max} – I_{min}) / (2 \times I_{AVG})$	I_{ISET} = 20 µA		0.65%		
I_{IFBx_leak}	IFBx pin leakage current	V_{IFBx} = 10 V, each pin		1.5	5	µA
		V_{IFBx} = 5 V, each pin		0.5	2	
I_{IFBx_max}	Current sink max output current	I_{ISET} = 35 µA, each pin	35			mA
T_{FBx_MINON}	Current sink minimum on time	I_{ISET} = 20 µA, each pin		0.5		µs
f_{dim}	PWM dimming frequency	Mode 1 / Mode 3, 0°C to 70°C	20	22	27	kHz
BOOST OUTPUT REGULATION						
V_{IFBx_min}	IFBx regulation voltage	Measured on $V_{IFB(min)}$, I_{ISET} = 20 µA		450		mV

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ELECTRICAL CHARACTERISTICS (continued)

V_{IN} = 3.6V, PWM/EN=high, IFB current=20mA, IFB voltage=450mV, T_A = -40°C to +85°C, typical values are at T_A = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SWITCH						
$R_{DS(on)}$	Switch MOSFET on-resistance	V_{IN} = 3.6 V		0.25	0.4	Ω
I_{LEAK_SW}	Switch MOSFET leakage current	V_{SW} = 40 V			2	µA
OSCILLATOR						
f_{SW}	Oscillator frequency		0.8	1	1.2	MHz
D_{max}	Maximum boost switch duty cycle			93		%
MODE / FAULT						
V_{MODE}	MODE/FAULT pin voltage during mode detection period	Tested as V_{IN} - V_{MODE} when mode resistor is connected between VIN pin and MODE/FAULT pin; Tested as V_{MODE} when mode resistor is connected between MODE/FAULT pin and GND		0.6	0.9	V
I_{MODE_PD}	MODE/FAULT pin pull down current after mode detection	V_{MODE} = 0.5 V, mode resistor is connected between VIN pin and MODE/FAULT pin	50	80		µA
OC, SC, OVP and SS						
I_{LIM}	Switch MOSFET current limit		2	2.5	3	A
V_{OVP_clamp}	Output over voltage clamp threshold		1.47	1.5	1.53	V
V_{OVP_sd}	Output over voltage shutdown threshold	OVP ramp up	1.568	1.6	1.632	V
		OVP ramp down	1.519	1.55	1.581	
V_{OVP_SC}	Output short to GND detection threshold	OVP ramp up		90		mV
		OVP ramp down	50	70		
V_{OVP_IFB}	1st level IFB overvoltage threshold	IFBx current sink on	7	8.5	10	V
V_{OVP2_IFB}	2nd level IFB overvoltage threshold	IFBx current sink on or off	16	18	20	V
THERMAL SHUTDOWN						
$T_{shutdown}$	Thermal shutdown threshold			160		°C
T_{hys}	Thermal shutdown hysteresis			15		°C

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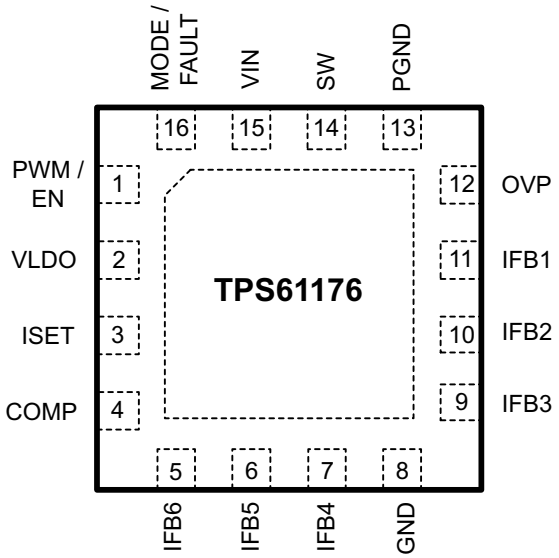
DEVICE INFORMATION

PIN ASSIGNMENT
16 PIN 3mm × 3mm RTE PACKAGE
(TOP VIEW)



PIN FUNCTIONS

PIN		DESCRIPTION
NUMBER	NAME	
1	PWM/EN	PWM dimming signal input and IC enable / disable control(1)
2	VLDO	Internal pre-regulator output. Connect a 1 µF ceramic capacitor to this pin
3	ISET	Full-scale LED current setting pin. Connect a resistor to the pin to program the full-scale LED current
4	COMP	Connect an external 0.47µF ceramic capacitor to this pin for the boost loop compensation.
5~7, 9~11	IFB4 to IFB6, IFB1 to IFB3	Regulated current sinks input pins
8	GND	Analog ground
12	OVP	This pin monitors the output voltage of the boost converter through external resistor divider
13	PGND	Power ground
14	SW	Drain of the internal power MOSFET
15	VIN	Supply input pin, provides power supply to the IC
16	MODE/FAULT	Multi-function pin. Use this pin to program the dimming mode. It also functions as a driver for external isolation P-channel MOSFET(1)

(1) See Detailed Description section for details.

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TYPICAL CHARACTERISTICS

Table 1. TABLE OF GRAPHS

TITLE	DESCRIPTION	FIGURE
Dimming Efficiency	V_{BAT} = 3V, 3.6V, 4.2V, 5V; V_O = 18V, 6s6p, 20mA/string; PWM Freq = 200Hz; Mode 1; L = 6.8µH	Figure 1
Dimming Efficiency	V_{BAT} = 3V, 3.6V, 4.2V, 5V; V_O = 21V, 7s6p, 20mA/string; PWM Freq = 200Hz; Mode 1; L = 6.8µH	Figure 2
Dimming Efficiency	V_{BAT} = 3V, 3.6V, 4.2V, 5V; V_O = 24V, 8s5p, 20mA/string; PWM Freq = 200Hz; Mode 1; L = 6.8µH	Figure 3
Dimming Efficiency	V_{BAT} = 3V, 3.6V, 4.2V, 5V; V_O = 27V, 9s4p, 20mA/string; PWM Freq = 200Hz; Mode 1; L = 6.8µH	Figure 4
Dimming Efficiency	V_{IN} = 5V; V_{BAT} = 3V, 3.6V, 4.2V, 5V, 7.2V, 9V, 12V, 15V; V_O = 18V, 6s6p, 20mA/string; PWM Freq = 200Hz; Mode 1; L = 6.8µH (refer to Figure 18)	Figure 5
Dimming Linearity	V_{BAT} = 3V, 3.6V, 4.2V, 5V; V_O = 21V, 7s6p; R_{ISET} = 53kΩ ; PWM Freq = 200Hz; Mode 1	Figure 6
Current Limit vs Input Voltage	V_O = 30V; T_A = 25°C	Figure 7
Switching Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; Duty = 100%; L = 6.8µH	Figure 8
Switching Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; PWM Freq = 200Hz; Duty = 50%; L = 6.8µH; Mode 1	Figure 9
Switching Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; PWM Freq = 200Hz; Duty = 10%; L = 6.8µH; Mode 1	Figure 10
Switching Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; PWM Freq = 200Hz; Duty = 50%; L = 6.8µH; Mode 2	Figure 11
Switching Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; PWM Freq = 200Hz; Duty = 10%; L = 6.8µH; Mode 2	Figure 12
Startup Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; Duty = 100%; L = 6.8µH	Figure 13
Startup Waveform	V_{BAT} = 3.6V; V_O = 18V, 6s6p; R_{ISET} = 53kΩ; PWM Freq = 200Hz; Duty = 10%; L = 6.8µH; Mode 1	Figure 14

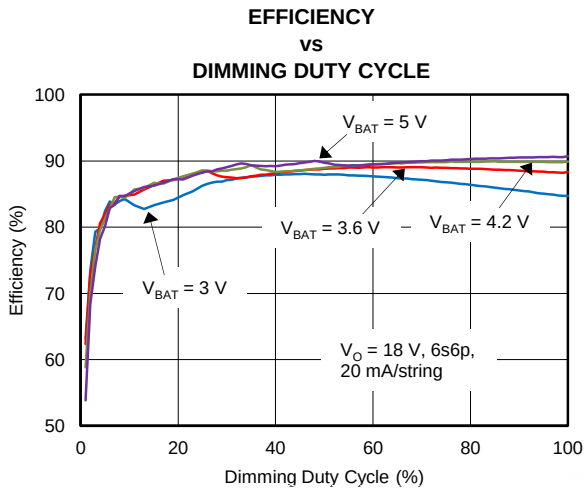

Figure 1.

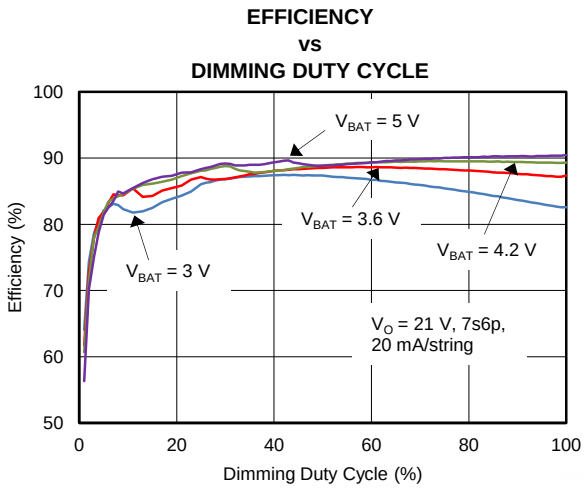

Figure 2.

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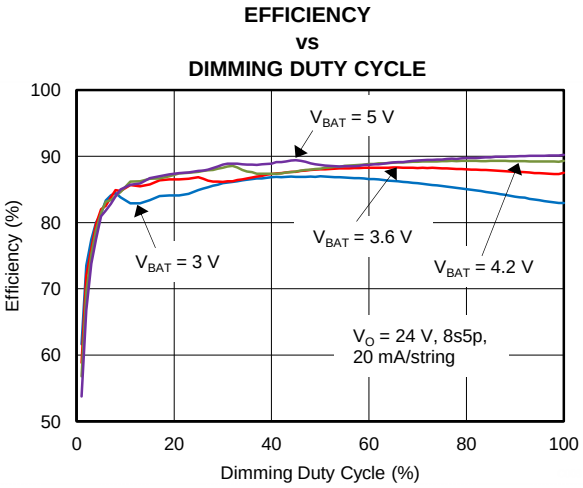

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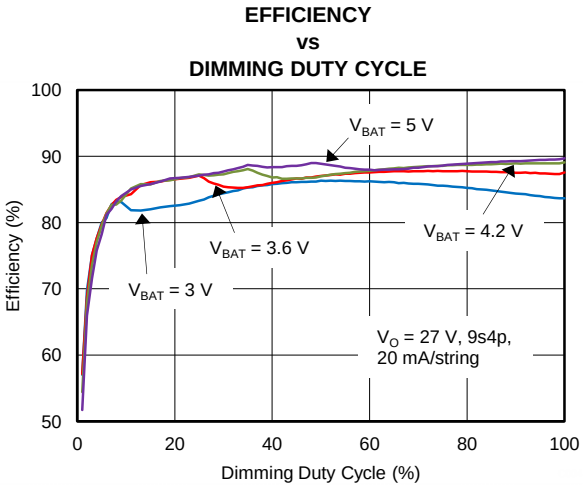

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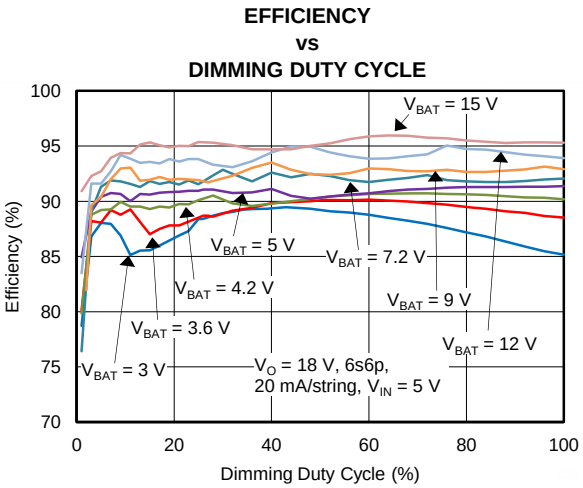

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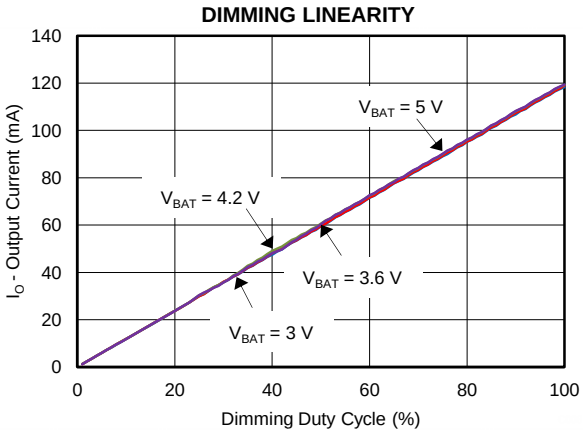

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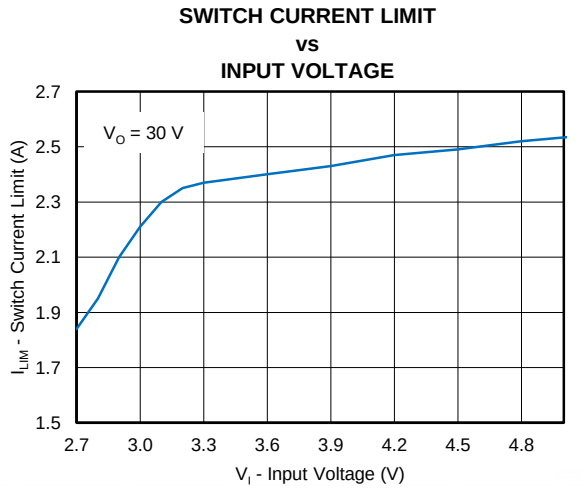

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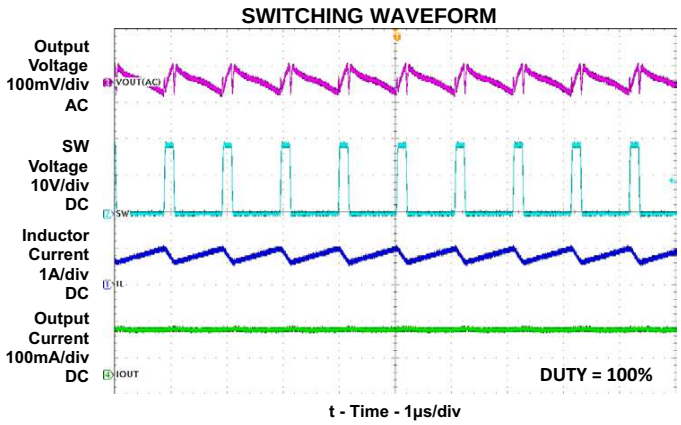

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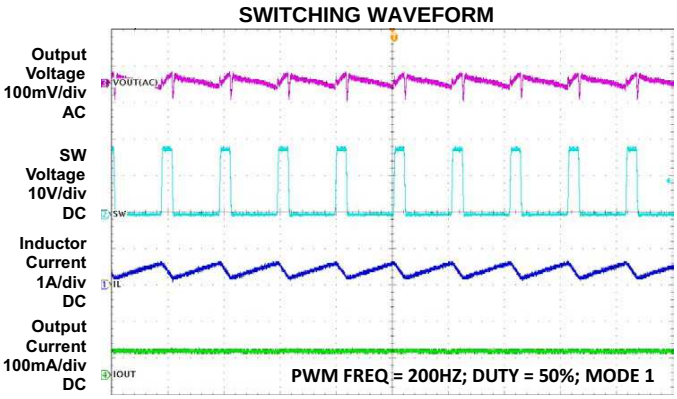

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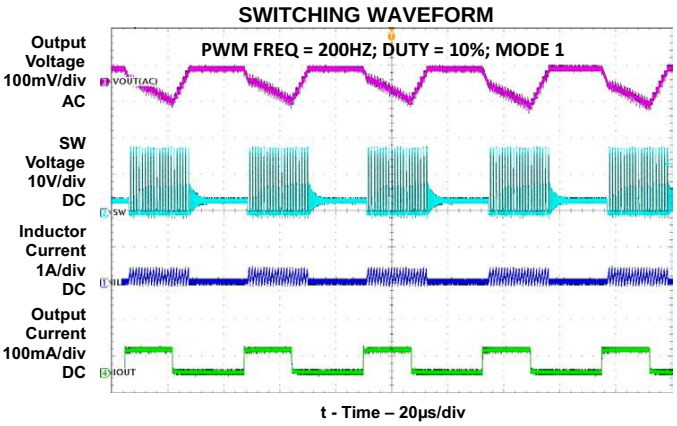

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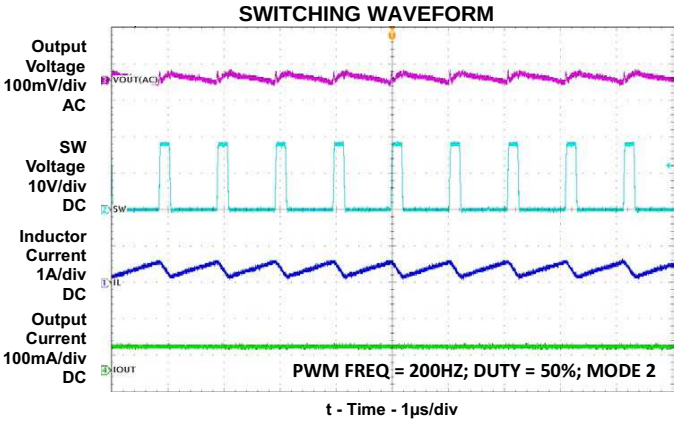

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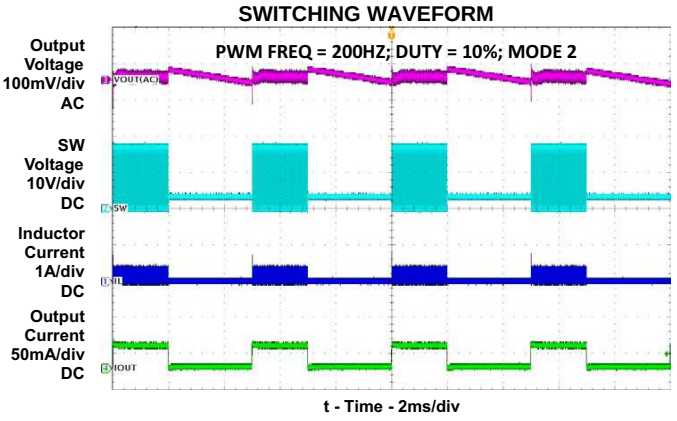

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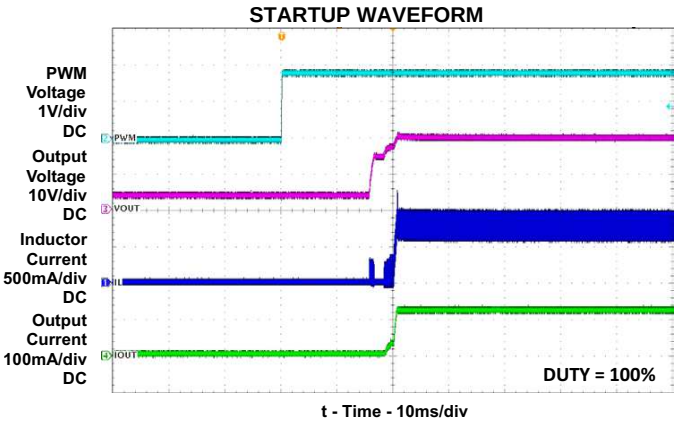

Figure 13.

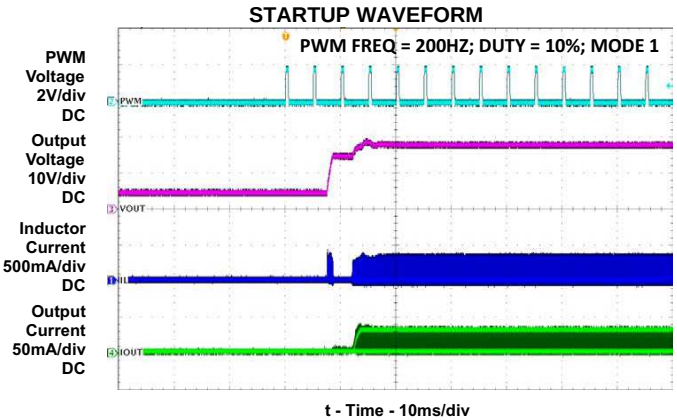

Figure 14.

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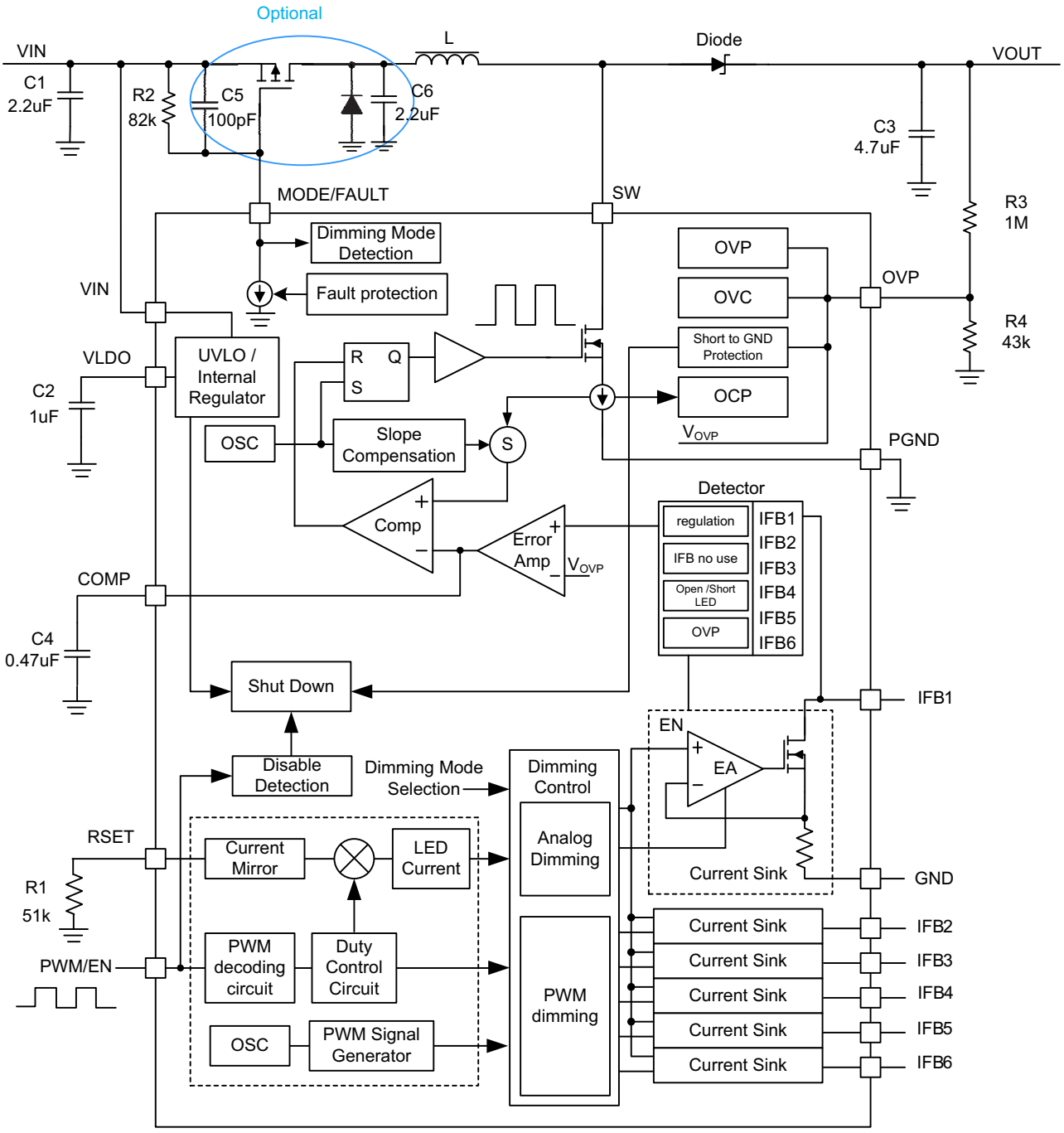
FUNCTIONAL BLOCK DIAGRAM



DETAILED DESCRIPTION

TPS61176 is a high-efficiency, multi-channel WLED driver for tablet and notebook backlighting applications. As more and more WLED diodes are required to provide high brightness backlighting for high resolution panels, the WLED diodes must be arranged in parallel strings. Having more WLED diodes in a string reduces the number of parallel strings and thus improves overall current matching; however, the efficiency of the boost regulator drops due to the high output voltage. Therefore, six current sink regulators of high current matching capability are integrated in TPS61176 to provide the WLED connection flexibility and to improve the overall power efficiency. The six channels can also be combined as 2 or 3 channels to drive high brightness WLED diodes.

TPS61176 has integrated all of the key function blocks to power and control up to 60 WLED diodes. The device consists of a boost converter with 2A/40V power MOSFET, six 35mA current sink regulators and protection circuit for over-current, over-voltage, open LED, short LED and output short circuit failures.

TPS61176 accepts PWM dimming signal and implements mixed dimming mode. When the dimming duty cycle is high, analog dimming mode works, under which the IC controls the DC current of the WLED diodes to realize brightness dimming; when the dimming duty cycle is low, the IC switches to PWM dimming mode automatically, so the current of WLED diodes is turned on and off in a high frequency to realize dimming. The automatic switch between analog and PWM dimming modes can leverage the advantages of the two modes: increasing the electrical-to-optical efficiency by analog dimming and avoiding potential color shit issue. The switch point can be programmed to either 25% or 12.5% by the external resistor connected at MODE/FAULT pin.

SUPPLY VOLTAGE

TPS61176 can support single-cell Li-ion battery input directly. It has a built-in linear regulator to generate supply for internal analog and logic circuits. The VLDO pin, output of the regulator, should be connected to a 1 µF bypass capacitor for the regulator to be controlled in a stable loop. VLDO pin does not have current sourcing capability for external use.

If TPS61176 is used in a multi-cell battery system, the battery cannot be connected to VIN pin directly. In this case, connect a 3.3V or 5V power rail to bias the VIN pin and connect the battery voltage to the inductor. The VIN pin only consumes less than 3mA for normal operation. Please refer to APPLICATION INFORMATION section for more details.

BOOST CONVERTER

The boost converter of TPS61176 has a fixed switching frequency of 1MHz and uses current-mode control. A 2A/40V power MOSFET is integrated so TPS61176 has a strong output driving capability. A 0.47µF~1µF capacitor should be connected at COMP pin to ensure stable output over the full input and output voltage ranges assuming the recommended inductance and output capacitance values shown in the Recommended Operating Conditions section are used. COMP pin is very sensitive, so careful layout is required to make sure no noise is coupled to it.

The output voltage of the boost is automatically set by the IC to minimize the voltage drop across the IFBx (IFB1 ~ IFB6) pins. Normally the voltage across each WLED string is not same, so the voltages at IFBx pins are different. The IC regulates the lowest IFBx voltage to 450mV, and consistently adjusts the boost output voltage to account for any change of WLED's forward voltage drop. If the input voltage is higher than the strings' forward voltage drop (e.g. at low duty cycles), the boost converter can't regulate the output due to its minimum duty cycle limitation. In this case, increasing the number of WLED diodes in series is helpful to provide enough headroom for the converter to boost the voltage.

CURRENT SINKS

The six current sink regulators embedded in TPS61176 can output up to 35mA current each. By regulating the current sinks, TPS61176 controls the current of the WLED strings to realize brightness dimming. The full-scale current per channel is programmed by the resistor at ISET pin according to Equation 1.

$$I_{FBx_full} = \frac{V_{ISET_full}}{R_{ISET}} \times K_{ISET} \quad (1)$$

Where:

I_{FBx_full}, full-scale current per channel
K_{ISET} = 1024 (Current multiple)

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V_{ISET_full} = 1.04V (ISET pin voltage under 100% dimming duty cycle)
R_{ISET} = ISET pin resistor

IFBx PIN UNUSED

If less than six channels are used, a user can easily disable the unused channel(s) by shorting the corresponding IFBx pin(s) to ground. TPS61176 detects IFBx pins' short status during startup process and will disable the unused channel(s) before the boost converter starts switching.

ENABLE AND STARTUP

TPS61176 receives PWM signal at PWM/EN pin to implement the dimming as well as to enable and disable the IC. When PWM signal (high logic or PWM pulse) is input, the IC is enabled automatically; when the PWM signal is pulled low for more than 20ms, the IC is disabled and enters into shutdown mode. In shutdown mode, the boost converter stops switching, and the MODE/FAULT pin is internally pulled to VIN to turn off external isolation MOSFET for true shutdown. The input supply current at VIN pin is 4µA (max) in shutdown mode. In order to avoid fault triggered shut down during dimming, PWM dimming signal should have a higher frequency than 100Hz.

Once enabled by PWM input, TPS61176 enters startup process. The internal regulator is enabled first to supply current to internal circuits. Then TPS61176 detects the R_{MODE} at MODE/FAULT pin to set the dimming mode. TPS61176 can detect if the mode resistor is connected between VIN pin and MODE/FAULT pin or connected between MODE/FAULT pin and GND pin. If the mode resistor is detected to be between VIN pin and MODE/FAULT pin, which indicates an external isolation P-channel MOSFET is connected, the MODE/FAULT pin will be pulled down by an internal current sink to turn on the isolation MOSFET after the detection process. The IC also checks the status of all IFBx pins (short to ground or not) to disable any unused channels. There is no special time sequence requirement of VIN and PWM signals for startup. If PWM signal is input first, TPS61176 starts up when VIN powers up.

The dimming mode and IFBx status detection process lasts about 4ms, during which the MODE/FAULT pin outputs a high voltage (VIN – 0.6V typical) to keep the isolation MOSFET off. When the 4ms detection window ends, an internal current sink pulls MODE/FAULT pin low to turn on the isolation MOSFET. Then another 4ms time window starts and at the end of the window the IC detects the OVP pin voltage. If the OVP voltage V_{OVP} is still lower than V_{OVP_SC} ramp up threshold (90mV typ.), which normally indicates output short to ground issue happens, the boost remains off and the MODE/FAULT pin is pulled up to VIN immediately by an internal resistor to turn off the isolation MOSFET. In this case, the IC restarts only after a power-on reset (POR) toggling or PWM toggling. POR toggling means the VIN pin voltage is pulled below UVLO falling threshold first and then pulled above UVLO rising threshold to restart the IC; PWM toggling means pulling PWM/EN low for more than 20ms to disable the IC and then apply PWM signal (high logic or PWM pulse) to restart the IC. If OVP voltage V_{OVP} is higher than V_{OVP_SC} ramp up threshold, indicating no short to ground issue is detected, boost starts switching to raise the output voltage. Soft start is implemented by gradually ramping up the reference voltage of the error amplifier to prevent voltage over-shoot and in-rush current. The capacitor at COMP pin can adjust the soft start speed. Larger capacitance leads to slower start up. 0.47µF~1µF COMP capacitor is recommended.

BRIGHTNESS DIMMING CONTROL

TPS61176 receives the PWM dimming signal at PWM/EN pin. An internal PWM decoding circuit detects the on time and the period of the PWM signal and calculates the duty cycle information. Then the IC controls the current sink regulators' output current according to the duty cycle to realize the brightness dimming.

TPS61176 supports mixed dimming mode, which leverages the advantages of both analog dimming and PWM dimming modes. When the dimming duty cycle is high, analog dimming mode is auto-implemented, increasing the electrical-to-optical efficiency and reducing the power budget for the backlight; when the dimming duty cycle is low, PWM dimming mode is auto-implemented, eliminating potential color shift effect which normally happens when the DC current of WLED diode goes low. The switch point between analog dimming mode and PWM dimming mode can be programmed by the mode resistor connected at MODE/FAULT pin.

TPS61176 provides four dimming mode options as shown in Table 2. Besides two different switch point options: 25% or 12.5%, TPS61176 also offers two different PWM dimming mode options: direct PWM dimming or 22kHz fixed frequency PWM dimming. Please refer to DIMMING MODE for the details of different dimming modes.

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Different mode resistor values set the different dimming modes. 5% or higher precision resistor should be used for the mode resistor. When an isolation P-channel MOSFET is connected, the mode resistor must be connected between VIN pin and MODE/FAULT pin; when the isolation MOSFET is not connected, the mode resistor should be connected between MODE/FAULT pin and ground. If there is no resistor connected at MODE/FAULT pin, which is only allowed when the isolation MOSFET is not connected, default mode (Mode 1) will be selected. Please refer to APPLICATION INFORMATION section for more details.

Table 2. Dimming Mode Setting

MODE	MODE RESISTOR	DIMMING MODE	SWITCH POINT BETWEEN ANALOG AND PWM DIMMING
Mode 1 (Default mode)	1.3 MΩ (5%)	Analog dimming + 22 kHz fixed frequency PWM dimming	25%
Mode 2	620 kΩ (5%)	Analog dimming + Direct PWM dimming	25%
Mode 3	220 kΩ (5%)	Analog dimming + 22 kHz fixed frequency PWM dimming	12.5%
Mode 4	82 kΩ (5%)	Analog dimming + Direct PWM dimming	12.5%

DIMMING MODE

ANALOG DIMMING MODE

In analog dimming mode, the brightness dimming is realized by controlling the DC current of WLED diodes. Since the forward voltage of a WLED diode drops when its DC current reduces, the required output voltage can become lower when dimming duty cycle goes low, reducing the power budget for the backlight and allowing more system power saving.

In analog dimming mode, the current of IFBx is regulated according to Equation 2:

$$I_{FBx} = \frac{V_{ISET}}{R_{ISET}} \times K_{ISET} = \frac{V_{ISET_full}}{R_{ISET}} \times K_{ISET} \times Duty \quad (2)$$

Where:

I_{FBx}, current per string
V_{ISET}, (ISET pin voltage during analog dimming)
K_{ISET} = 1024 (Current multiple)
V_{ISET_full} = 1.04V (ISET pin voltage with 100% dimming duty cycle)
R_{ISET} = ISET pin resistor
Duty = duty cycle of the PWM signal

PWM DIMMING

When the dimming duty cycle is below the switch point, PWM dimming mode is automatically implemented. In this mode, the current sink regulators are turned on and off according to the PWM duty cycle information, so the illumination of WLEDs is intermittent. At frequencies higher than human eyes' critical flicker frequency, the brightness is the same as the average brightness of the fluctuating light, thus controlling the duty cycle can realize the brightness dimming.

While a current sink regulator is turned on during PWM dimming, its output current is equal to the DC current at the switch point. For example, if the switch point is set to 25%, the regulator's output current during the "ON" phase is equal to I_{FBx_full} x 25%, and the "ON" phase's duty cycle Duty' is equal to Duty / 25%, where Duty is the input PWM signal's duty cycle information. Then the average current during PWM dimming can be still equal to I_{FBx_full} x Duty. This design is in order to keep the brightness consistency between analog dimming and PWM dimming and avoid any abrupt brightness change around the switch point. If the switch point is set to 12.5%, the regulator's output current during the "ON" phase is equal to I_{FBx_full} x 12.5%, and the "ON" phase's duty cycle Duty' is equal to Duty / 12.5%. Refer to Figure 15 for a graphical explanation.

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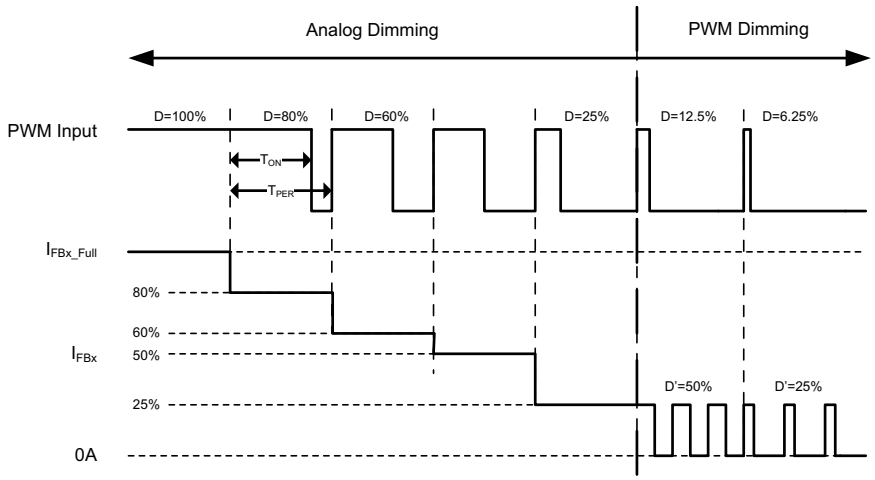
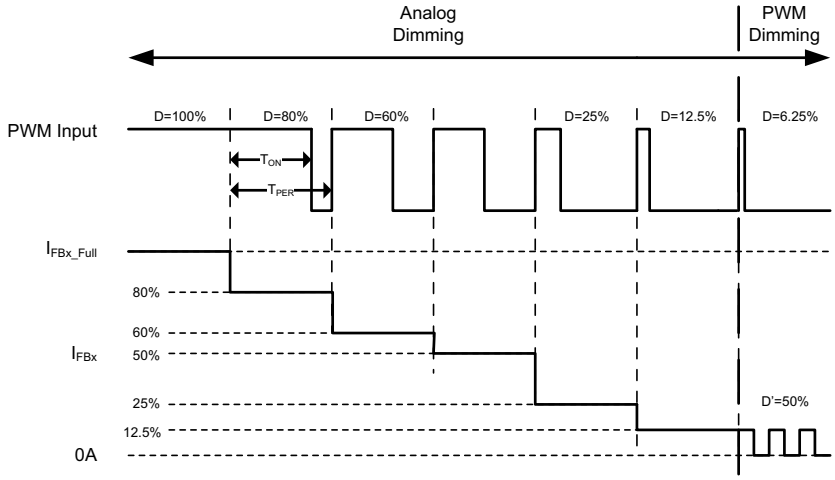


(a). Mixed Dimming Mode with switch point = 25%



(b). Mixed Dimming Mode with switch point = 12.5%

Figure 15. Mixed Dimming Mode

Generally, the average current of an LED string in PWM dimming mode is equal to

$$I_{FBx_PWM} = \frac{V_{ISET_full}}{R_{ISET}} \times K_{ISET} \times Duty \quad (3)$$

Where:

I_{FBx_PWM}, average current per string in PWM dimming mode
V_{ISET_full} = 1.04V (ISET pin voltage with 100% dimming duty cycle)
K_{ISET} = 1024 (Current multiple)
R_{ISET} = ISET pin resistor
Duty = duty cycle of the PWM signal

The frequency of the current sink regulators' ON and OFF control depends on which PWM dimming mode is set. TPS61176 provides two different PWM dimming modes: direct PWM dimming mode and 22kHz fixed frequency PWM dimming mode.

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In direct PWM dimming mode, the current sinks are turned ON and OFF with the same frequency detected from the input PWM signal. The advantage of this mode is the dimming frequency can be adjusted freely. In addition, it is easy to achieve high dimming resolution in direct PWM dimming mode: with lower input PWM frequency, the higher dimming resolution can be detected and output. For example, when the input PWM frequency is 100Hz, 14-bit resolution can be achieved; when the input PWM frequency is 20kHz, 9-bit resolution achieved. So if high resolution is required, 100Hz or 200Hz dimming frequency is recommended. TPS61176 is designed to minimize the AC ripple on the output capacitor during PWM dimming. Careful passive component selection is also crucial to minimize AC ripple on the output capacitor. In order to further avoid the potential audible noise, input PWM frequency out of audible frequency range is recommended. See APPLICATION INFORMATION for more information.

In 22kHz fixed frequency PWM dimming mode, current sinks are turned on and off according to the duty cycle information detected from the input PWM signal but with an internally fixed frequency – 22kHz. This mode facilitates the application where the input PWM signal frequency can't be adjusted outside the audio frequency range. So in this mode the audible noise can be eliminated completely.

Human eyes are much more sensitive to the brightness change at low brightness compared to at high brightness, so in order to improve the visual experience and avoid any potential flickering perception, high resolution dimming is implemented in PWM dimming mode. TPS61176 can achieve up to 14-bit dimming resolution during the PWM dimming. Generally, higher resolution can be achieved with lower input PWM frequency. Please refer to Table 3 for detailed dimming resolution information.

Table 3. Dimming Resolution Information in PWM Dimming Mode

DIMMING MODE	INPUT PWM FREQUENCY	DIMMING RESOLUTION IN PWM DIMMING MODE
Mode 1	100Hz ~ 4.5kHz	12-bit
	4.5kHz ~ 9kHz	11-bit
	9kHz ~ 18kHz	10-bit
	18kHz ~ 20kHz	9-bit
Mode 2	100Hz ~ 1kHz	14-bit
	1kHz ~2kHz	13-bit
	2kHz ~ 4kHz	12- bit
	4kHz ~ 8kHz	11-bit
	8kHz ~ 16kHz	10-bit
	16kHz ~ 20kHz	9 -bit
Mode 3	100Hz ~ 5kHz	12-bit
	5kHz ~ 10kHz	11-bit
	10kHz ~ 20kHz	10-bit
Mode 4	100Hz ~ 1.2kHz	14-bit
	1.2kHz ~2.4kHz	13-bit
	2.4kHz ~ 4.8kHz	12- bit
	4.8kHz ~ 9.6kHz	11-bit
	9.6kHz ~ 20kHz	10-bit

OVER VOLTAGE PROTECTION

The output voltage of the boost converter is detected by OVP pin. The Over-Voltage-Protection threshold can be programmed by an external resistor divider (R3 and R4 in Typical Application Circuits), allowing the usage of low voltage rating Schottky diode in low output voltage application. The correct divider ratio is important for optimum operation of TPS61176. Use the following guidelines to choose the divider value. It can be noise sensitive if R_{upper} and R_{down} have high impedance. Careful layout is required. Also, choose lower resistance values for R_{upper} and R_{down} when power dissipation allows.

Step1. Determine the maximum output voltage, V_{OUT}, for the system according to the number of series WLEDs.
Step2. Select R_{upper} resistor value (1 MΩ for a typical application; a lower value such as 100 kΩ for a noisy environment).
Step3. Calculate R_{down} by using Equation 4.

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$$V_{OUT} = \left(\frac{R_{upper}}{R_{down}} + 1 \right) \times V_{OVP_clamp} \quad (4)$$

Where: V_{OVP_clamp} = 1.5 V

When the over-voltage threshold V_{OVP_clamp} is reached, TPS61176 detects if there is any LED string open first by sensing whether there is current on IFBx pin. If any string is open, the corresponding current sink is disabled and removed from regulation. Subsequently, the output voltage drops down and will be regulated to a voltage for the connected WLED strings. The IFBx current of the connected WLED strings keeps in regulation during the whole transition. If an open string is reconnected again, a POR toggling or PWM toggling is required to reactivate a previously deactivated string. TPS61176 shuts down and keeps off when it detects that all of the WLED strings are open. In this case, a POR toggling or PWM toggling is required to restart the IC. If there isn't any string open, TPS61176 regulates the boost output at the over-voltage threshold.

If the output voltage can't be regulated at the value set by Equation 4 and keeps rising, once the OVP pin voltage exceeds V_{OVP_sd} rising threshold (1.6V typical), the boost stops switching. When the OVP voltage falls below V_{OVP_sd} falling threshold (1.55V typical), the boost recovers to switch. During the process, the IFBx current of the connected WLED strings keeps in regulation.

CURRENT SINK OPEN PROTECTION

If any IFBx pin voltage is detected to exceed the 1st level IFB over-voltage threshold (8.5V typical) when its current sink is turned on, TPS61176 turns off this current sink and removes it from output regulation loop. The current regulation of the remaining IFBx pins is not affected. This situation often occurs when there are several shorted WLED diodes in one string. WLED mismatch typically does not create such large voltage difference among WLED strings. TPS61176 shuts down when it detects that all of the IFBx pin voltages exceed the threshold. In this case, a POR toggling or PWM toggling is required to restart the IC.

If any IFBx pin voltage is detected to exceed the 2nd level IFB over-voltage threshold (18V typical) no matter the current sink is turned on or off, TPS61176 shuts down immediately to avoid potential over stress damage at IFBx pin. A POR toggling or PWM toggling is required to restart the IC.

OVER CURRENT AND SHORT CIRCUIT PROTECTION

TPS61176 has a pulse-by-pulse over-current limit of 2.0A (min). The boost power MOSFET is turned off when the inductor current reaches this current limit threshold and it remains off until the beginning of the next switching cycle. This protects TPS61176 and external component under overload conditions.

Under severe over-load or short circuit conditions, if the OVP pin voltage is detected below V_{OVP_SC} ramp down threshold (70mV typical), TPS61176 shuts down and the MODE/FAULT pin is pulled to VIN by an internal switch immediately. As a result, the external isolation MOSFET can be turned off at once, cutting off the power path from input to output. The IC restarts after a POR toggling or PWM toggling.

THERMAL PROTECTION

An internal thermal shutdown turns off the device when the typical junction temperature of 160°C is exceeded. The device is released from shutdown automatically when the junction temperature decreases by 15°C.

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APPLICATION INFORMATION

INDUCTOR SELECTION

Because the selection of the inductor affects power supply's steady state operation, transient behavior, loop stability and the boost converter efficiency, the inductor is the most important component in switching power regulator design. There are three specifications most important to the performance of the inductor: inductance value, DC resistance and saturation current. TPS61176 is designed to work with inductor values between 4.7µH and 10µH. A 4.7µH inductor is typically available in a smaller or lower profile package, while a 10µH inductor produces lower inductor ripple. If the boost output current is limited by the over-current protection of the IC, using a 10µH inductor can maximize the controller's output current capability.

In a boost regulator, the inductor DC current can be calculated as Equation 5.

$$I_{DC} = \frac{Vout \times Iout}{Vin \times \eta} \quad (5)$$

Where

Vout = boost output voltage
Iout = boost output current
Vin = boost input voltage
η = power conversion efficiency, use 85% for TPS61176 normal applications

The inductor current peak to peak ripple can be calculated as Equation 6.

$$I_{PP} = \frac{1}{L \times \left(\frac{1}{Vout - Vin} + \frac{1}{Vin} \right) \times F_S} \quad (6)$$

Where

I_{PP} = inductor peak-to-peak ripple
L = inductor value
F_S = Switching frequency
Vout = boost output voltage
Vin = boost input voltage

Therefore, the peak current seen by the inductor is calculated with Equation 7.

$$I_P = I_{DC} + \frac{I_{PP}}{2} \quad (7)$$

Select the inductor with saturation current over the calculated peak current. To calculate the worse case inductor peak current, use minimum input voltage, maximum output voltage and maximum load current.

Converter efficiency is dependent on the resistance of its high current path and switching losses associated with the internal switch and external power diode. Although TPS61176 has optimized the internal switch resistance, the overall efficiency is affected by the inductor's DC resistance (DCR). Lower DCR improves efficiency. However, there is a trade off between DCR and inductor footprint. Furthermore, shielded inductors typically have higher DCR than unshielded ones.

Note that inductor values can have ±20% tolerance with no current bias. When the inductor current approaches saturation level, its inductance can decrease 20% to 35% from the 0A value depending on how the inductor vendor defines saturation. Table 4 lists the recommended inductors.

Table 4. Recommended Inductor for TPS61176

Part Number	L (µH)	DCR (mΩ)	Isat (A)	Size (L x W x H mm)	Vendor
PCMB051H-4R7MS	4.7	78	4.0	5.4 x 5.2 x 1.8	Cyntec
PCMB051H-6R8MS	6.8	107	3.4	5.4 x 5.2 x 1.8	Cyntec
PCMB051H-100MS	10	140	3	5.4 x 5.2 x 1.8	Cyntec
LPS4018-472ML	4.7	125	1.9	4.0 x 4.0 x 1.8	Coilcraft

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Table 4. Recommended Inductor for TPS61176 (continued)

Part Number	L (µH)	DCR (mΩ)	Isat (A)	Size (L x W x H mm)	Vendor
LPS4018-103ML	10	200	1.3	4.0 x 4.0 x 1.8	Coilcraft
A915AY – 4R7M	4.7	38	1.87	5.2 x 5.2 x 3	TOKO
A915AY – 100M	10	75	1.24	5.2 x 5.2 x 3	TOKO

OUTPUT CAPACITOR SELECTION

The output capacitor is mainly selected to meet the requirement for the loop stability and the output ripple. The loop is designed to be stable with an output capacitor within 2.2µF ~ 10µF range. This output ripple is related to the capacitor's capacitance and its equivalent series resistance (ESR). Due to its low ESR, the ripple caused by ESR could be neglected for ceramic capacitors. Assuming a capacitor with zero ESR, the minimum capacitance needed for a given ripple can be calculated with Equation 8.

$$Cout = \frac{(Vout - Vin) \times Iout}{Vout \times F_S \times Vripple} \quad (8)$$

Where: Vripple = peak-to-peak output ripple.

Note that capacitor degradation increases the ripple much. Select the capacitor which has less degradation at the output voltage. If the output ripple is too large, change a bigger capacitor could be helpful. Normally, X5R ±10% or better capacitors are recommended.

SCHOTTKY DIODE SELECTION

TPS61176 demands a low forward voltage, high-speed rectification and low capacitance schottky diode for optimum efficiency. Ensure that the diode average and peak current rating exceeds the average output current and peak inductor current. In addition, the diode's reverse breakdown voltage must exceed the open LED protection voltage. Vishay SS2P5, MSS1P4 and NXP PMEG4010EPK are recommended for TPS61176.

ISOLATION FET SELECTION

TPS61176 provides a gate driver at MODE/FAULT pin to drive an external P-channel MOSFET which can act as an isolation MOSFET. When the IC is disabled or output short to ground issue happens, MODE/FAULT pin can turn off the isolation MOSFET to cut off the power path from the battery to the output. The source of the MOSFET should be connected to the battery input, and an external resistor must be connected between the source and gate of the MOSFET to keep the FET off when TPS61176 is disabled. This gate resistor also acts as a mode resistor to select the dimming mode. To turn on the isolation MOSFET, an internal current sink pulls MODE/FAULT pin low. When output short to ground fault happens, an internal switch pulls up the MODE/FAULT pin to VIN, turning off the isolation MOSFET immediately.

When the isolation FET is turned on during startup, an inrush current will flow through the MOSFET from battery to charge the output capacitor. If the peak current is too large, a capacitor can be connected between the source and the gate of the isolation MOSFET to control the turning on speed (C5 in Figure 16), thus controlling the inrush current. Normally, 100pF ~ 1nF capacitor is recommended.

During output short to ground protection process, the catch diode (D2 in Figure 16) may be forward biased to provide the continuous current of the inductor when the isolation FET is turned off. In this case, the drain of the isolation FET swings below ground. The voltage across the isolation FET can be momentarily greater than the input voltage. Therefore, select at least 10V maximum input MOSFET. Adding a capacitor parallel with D2 (refer to Figure 16) could also help reduce the voltage across MOSFET when this failure happens. The on resistance of the MOSFET has large impact on power conversion efficiency since the MOSFET carries the input current. Select a MOSFET with Rds(on) less than 100mΩ to limit the power losses. In order to detect larger than 1M R_{Mode} correctly, the gate leakage of isolation MOSFET should be less than 0.1µA.

In multi-cell battery input applications, if the isolation MOSFET is connected, the voltage at MODE/FAULT pin may exceed its maximum rating voltage 7V when the IC is disabled or output short to ground issue happens. In order to prevent this over stress damange, isolation MOSFET can't be connected.

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AUDIBLE NOISE REDUCTION

The controller's output voltage also ripples due to the load transient that occurs during PWM dimming. If the PWM dimming frequency is in the audible frequency range, the ripple can produce audible noises on the output ceramic capacitor. There are two ways of reducing or eliminating the audible noise. The first way is to reduce the amount of the output ripple, and therefore minimize the audible noise. TPS61176 adopts a patented technology to limit this type of output ripple even with the minimum recommended output capacitance. The second way is to select PWM dimming frequency outside the audible frequency range to eliminate the audible noise completely. However, in some applications, the input PWM signal's frequency range couldn't be adjusted outside the audible frequency range. To solve this problem, TPS61176 provides the 22kHz fixed frequency PWM dimming mode. In this dimming mode, no matter what the input PWM frequency is, the PWM dimming is implemented at 22kHz, which is outside the audible frequency range, saving the effort to adjust the input PWM frequency.

LAYOUT CONSIDERATION

As for all switching power supplies, especially those providing high current and using high switching frequencies, layout is an important design step. If layout is not carefully done, the regulator could show instability as well as EMI problems. Therefore, use wide and short traces for high current paths. The input capacitor, C1 in the typical application circuit Figure 16, needs not only to be close to the VIN pin, but also to the GND pin in order to reduce the input ripple seen by the IC. It should also be placed close to the inductor. C3 is the filter and noise decoupling capacitor for the internal linear regulator powering the internal digital circuits. It should be placed as close as possible between the VLDO and GND pins to prevent any noise insertion to the digital circuits. The SW pin carries high current with fast rising and falling edges. Therefore, the connection between the SW pin to the inductor and schottky diode should be kept as short and wide as possible. The trace between schottky diode and the output capacitor C2 should also be as short and wide as possible. It is also beneficial to have the ground of the output capacitor C2 close to the PGND pin since there is a large ground return current flowing between them. When laying out signal grounds, it is recommended to use short traces separated from power ground traces, and connect them together at a single point, for example on the thermal pad. The thermal pad needs to be soldered on to the PCB and connected to the GND pin of the IC. An additional thermal via can significantly improve power dissipation of the IC.

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TYPICAL APPLICATION CIRCUITS

SINGLE-CELL BATTERY INPUT APPLICATION

TPS61176's VIN pin voltage range is from 2.7V to 6.5V, so it can support single-cell battery input directly. If isolation MOSFET is connected, the mode resistor must be connected between VIN pin and MODE/FAULT pin as shown in Figure 16; if isolation MOSFET is not connected, the mode resistor can be connected between VIN pin and GND as shown in Figure 17. If there is no resistor connected at MODE/FAULT pin, which is only allowed when the isolation MOSFET is not connected, default mode (Mode 1) will be selected.

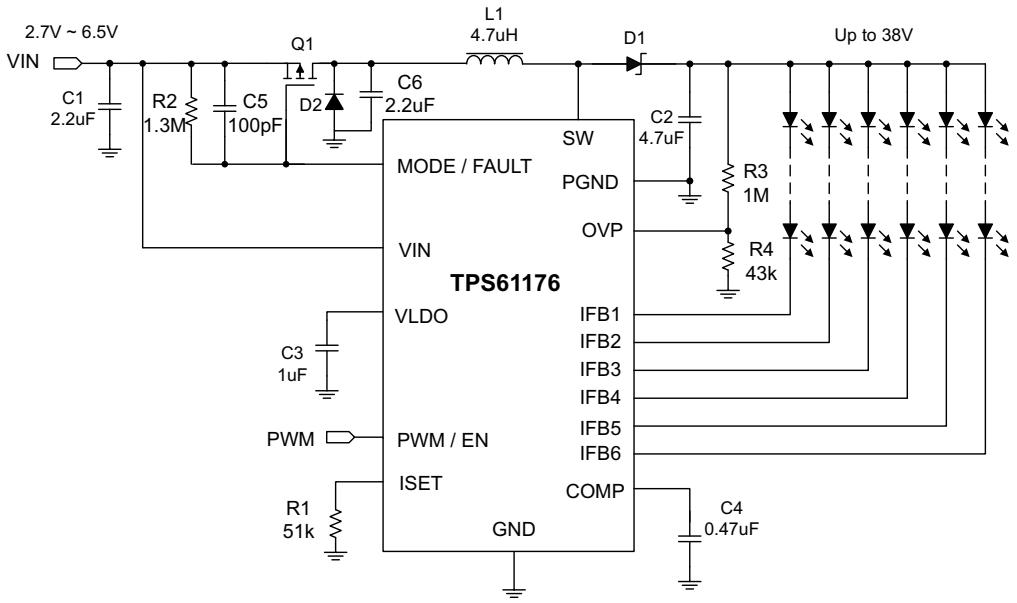

Figure 16. Typical Applications (single-cell battery input application)

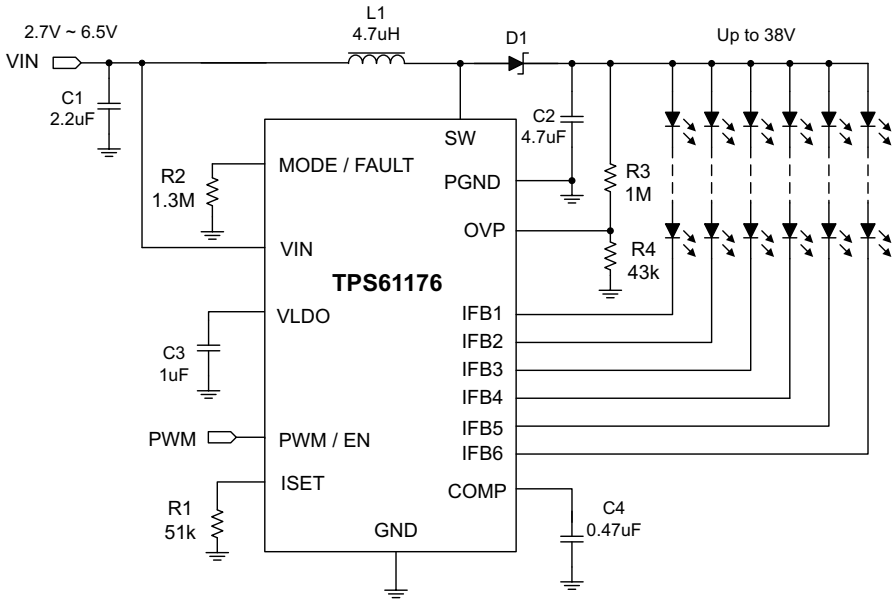

Figure 17. Typical Applications (single-cell battery input without isolation MOSFET application)

MULTI-CELL BATTERY INPUT APPLICATION

In multi-cell battery input applications, because normally the input voltage is higher than VIN pin and MODE/FAULT pin's maximum rating voltage 7V, the battery input can't be connected to VIN pin directly and the isolation MOSFET can't be connected either. A 3.3V or 5V bias is required to power VIN pin of the IC with up to 3mA current consumption, and the mode resistor should be connected between MODE/FAULT pin and ground. Please refer to Figure 18 as below.

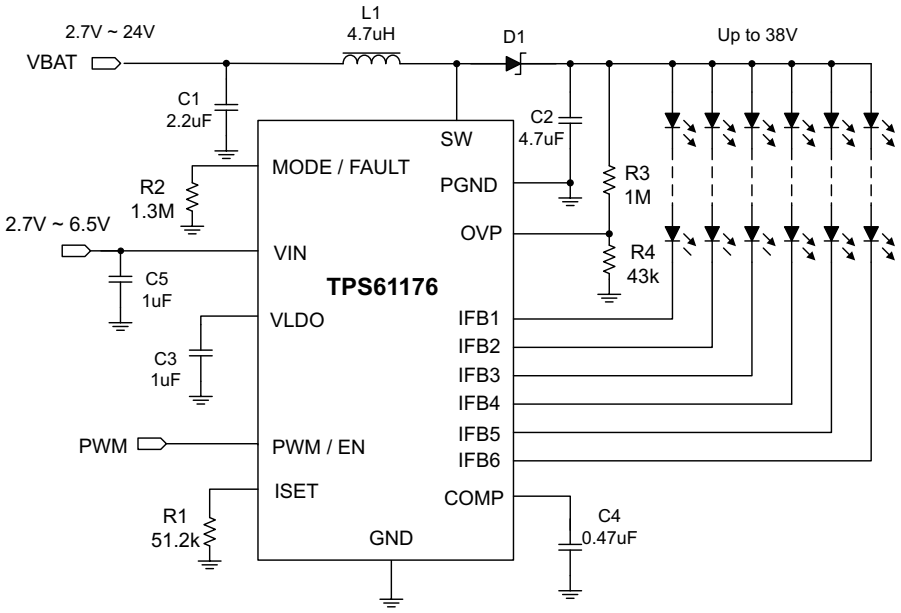

Figure 18. Typical Applications (Multi-cell battery input application)

COMBINED STRING APPLICATION

TPS61176 provides six current sinks with up to 35mA current capability each. If high brightness WLED diodes are used, the current sinks can be combined as two or three channels to support higher current capability requirement. Please refer to Figure 19 as below.

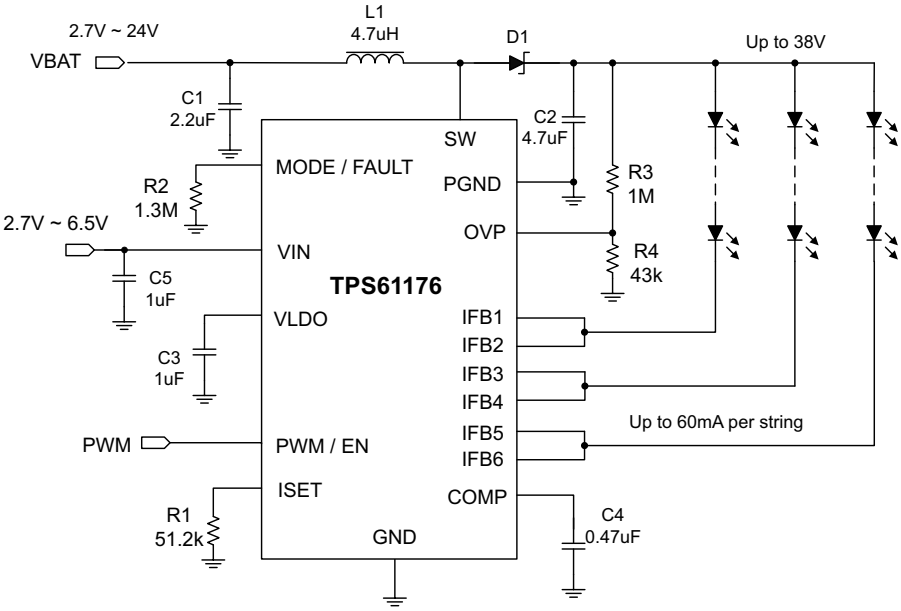

Figure 19. Typical Applications (combined string to support high brightness WLED diodes)

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SEPARATE PWM AND EN SIGNALS APPLICATION

TPS61176 can be enabled or disabled automatically according to the PWM signal's status. However, if the user wants to use separate EN and PWM signals to control the driver, the application circuit in Figure 20 or Figure 21 are recommended.

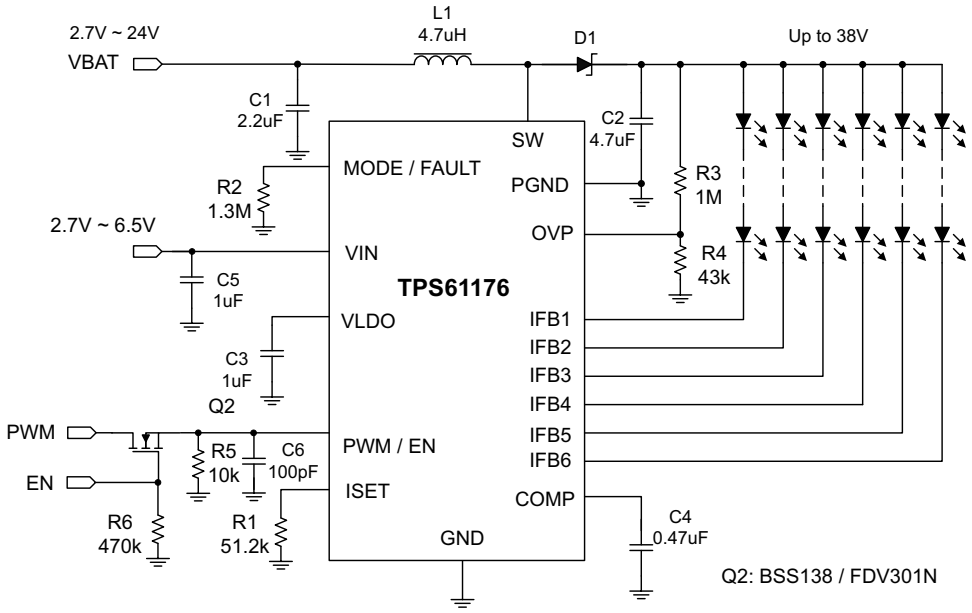

Figure 20. Typical Applications (to support separate 3.3V logic PWM and EN signals)

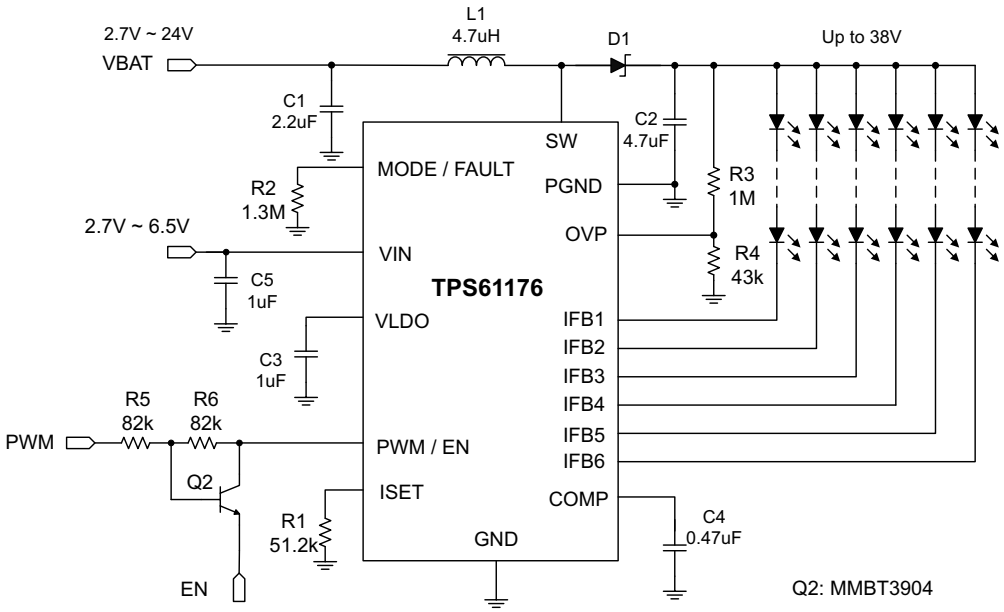

Figure 21. Typical Applications (to support separate 1.8V logic PWM and EN signals)

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Top-Side Markings (4)	Samples
TPS61176RTER	ACTIVE	WQFN	RTE	16	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	PZJI	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.
TBD: The Pb-Free/Green conversion plan has not been defined.
Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.
Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.
Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.

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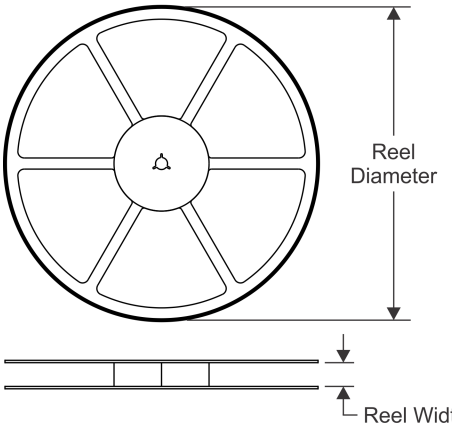
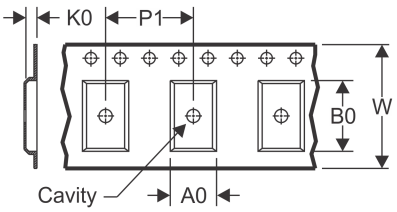
TAPE AND REEL INFORMATION

REEL DIMENSIONS

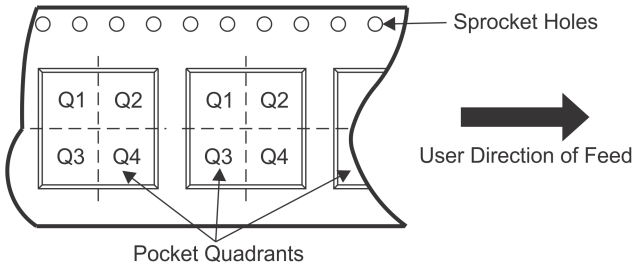


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

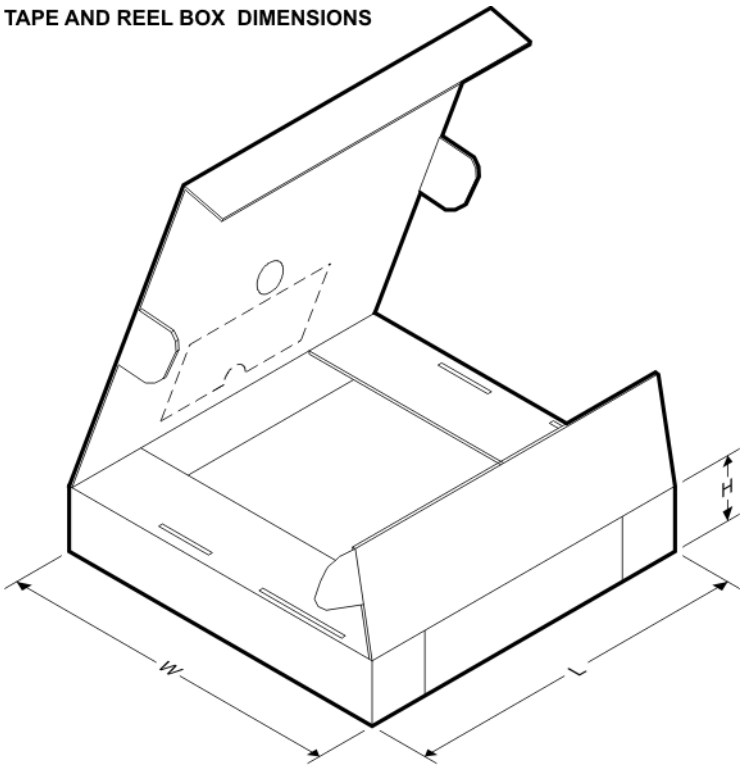
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS61176RTER	WQFN	RTE	16	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

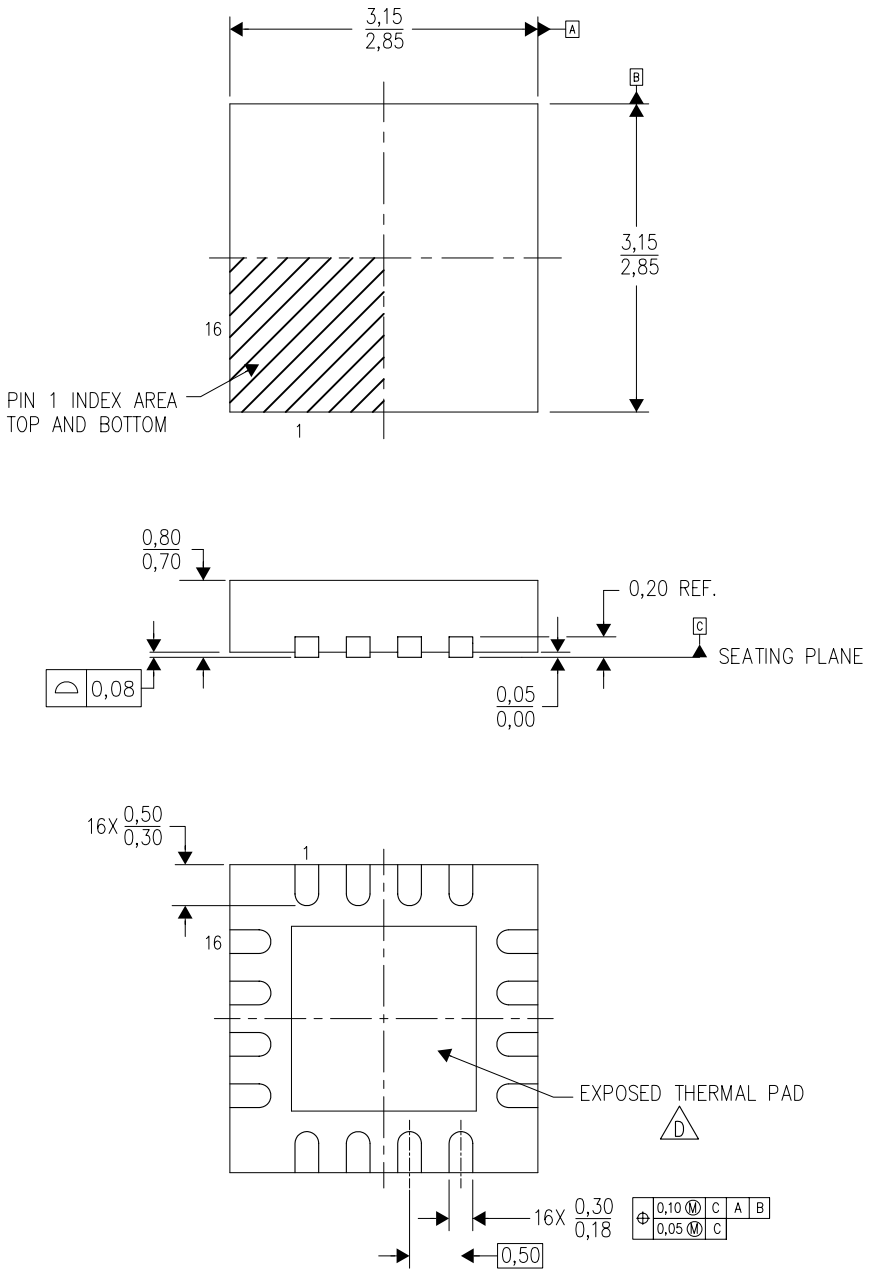
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS61176RTER	WQFN	RTE	16	3000	367.0	367.0	35.0

RTE (S–PWQFN–N16) PLASTIC QUAD FLATPACK NO–LEAD



4205254/D 01/11

NOTES:
A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M–1994.
B. This drawing is subject to change without notice.
C. Quad Flatpack, No–leads (QFN) package configuration.
D. The package thermal pad must be soldered to the board for thermal and mechanical performance. See the Product Data Sheet for details regarding the exposed thermal pad dimensions.
E. Falls within JEDEC MO–220.

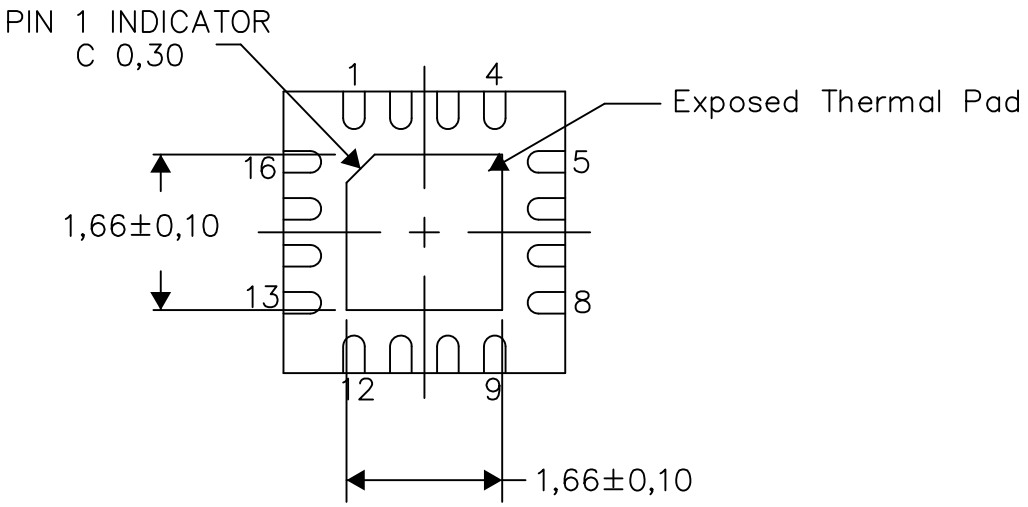
RTE (S–PWQFN–N16) PLASTIC QUAD FLATPACK NO–LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No–Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



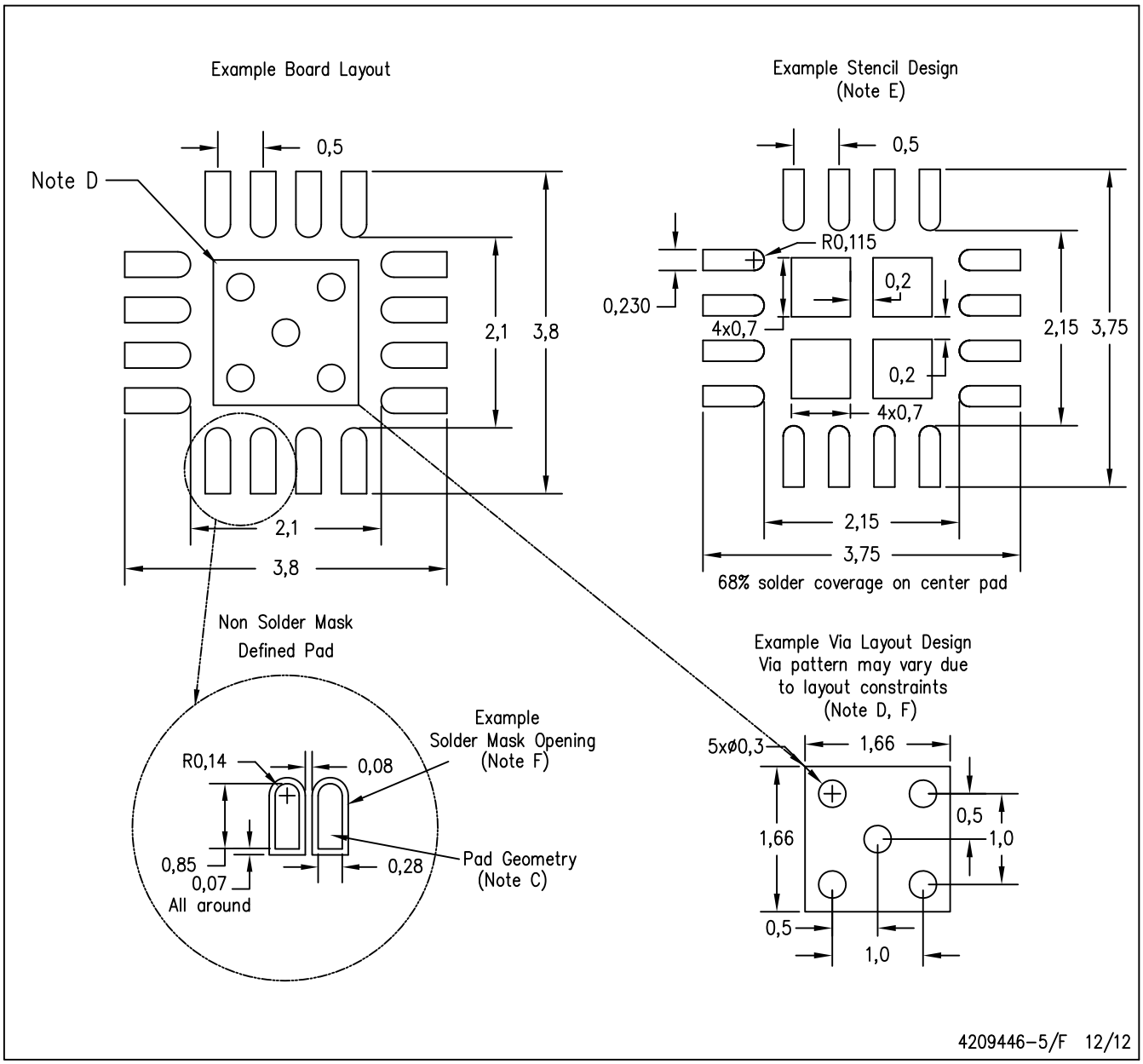
Bottom View

Exposed Thermal Pad Dimensions

4206446–5/L 04/13

NOTE: A. All linear dimensions are in millimeters

RTE (S–PWQFN–N16) PLASTIC QUAD FLATPACK NO–LEAD



NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Publication IPC–7351 is recommended for alternate designs.
D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat–Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.

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